



Sept. 16, 2025

Revision 0

A division of Troy Sheet Metal Works, Inc.  
1024 South Vail Avenue, Montebello, CA 90640  
www.troyproducts.com 323 720-4100

**Part No:** WS-25XP-HATCH  
**Description:** Hatch window screen

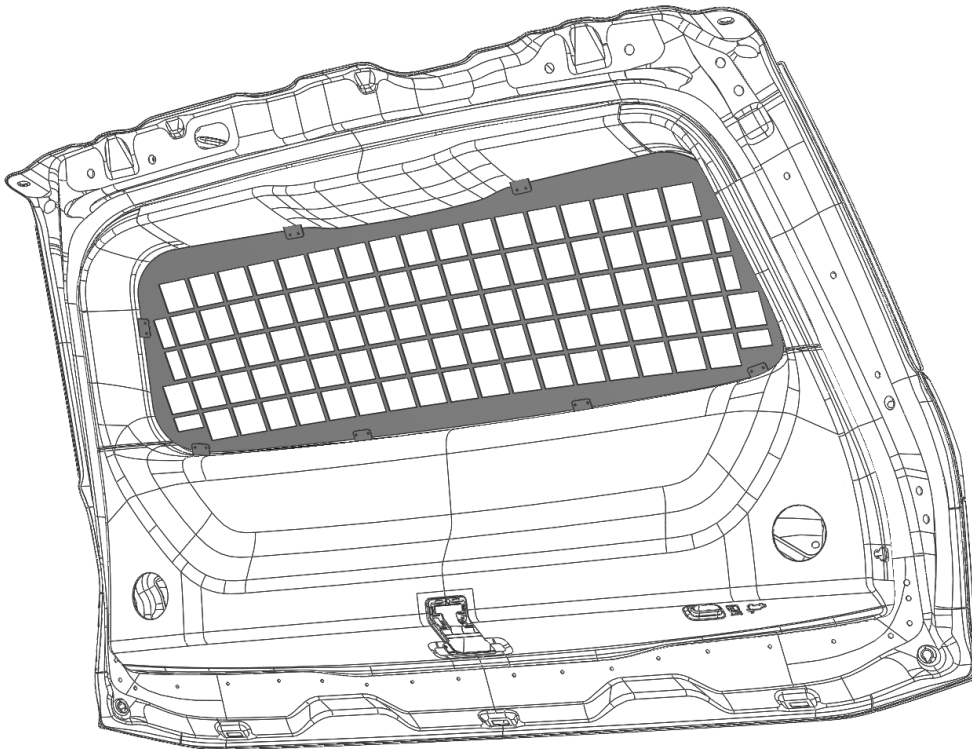
**Vehicle:** Ford Expedition  
**Model year:** 2025+



**Tools Required:** Trim removal kit      Drill      3/16" drill bit      Riveter tool  
Rotatory tool

**Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included (check against bill of materials table.)**

**IMPORTANT NOTE:** This hatch screen is compatible with 2025 and newer Expedition models.

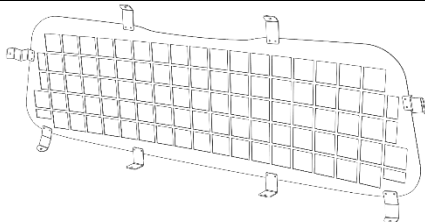
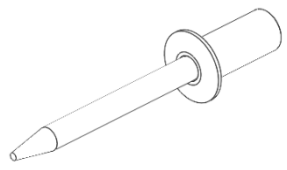


Quick Guide

1. Remove the plastic trims and panel from the hatch door.
2. Set and align the hatch screen in place.
3. Install the screen onto the hatch door sheet metal frame.
4. Notch and reinstall trim panels.

WS-25XP-HATCH

# WS-25XP-HATCH - BILL OF MATERIALS

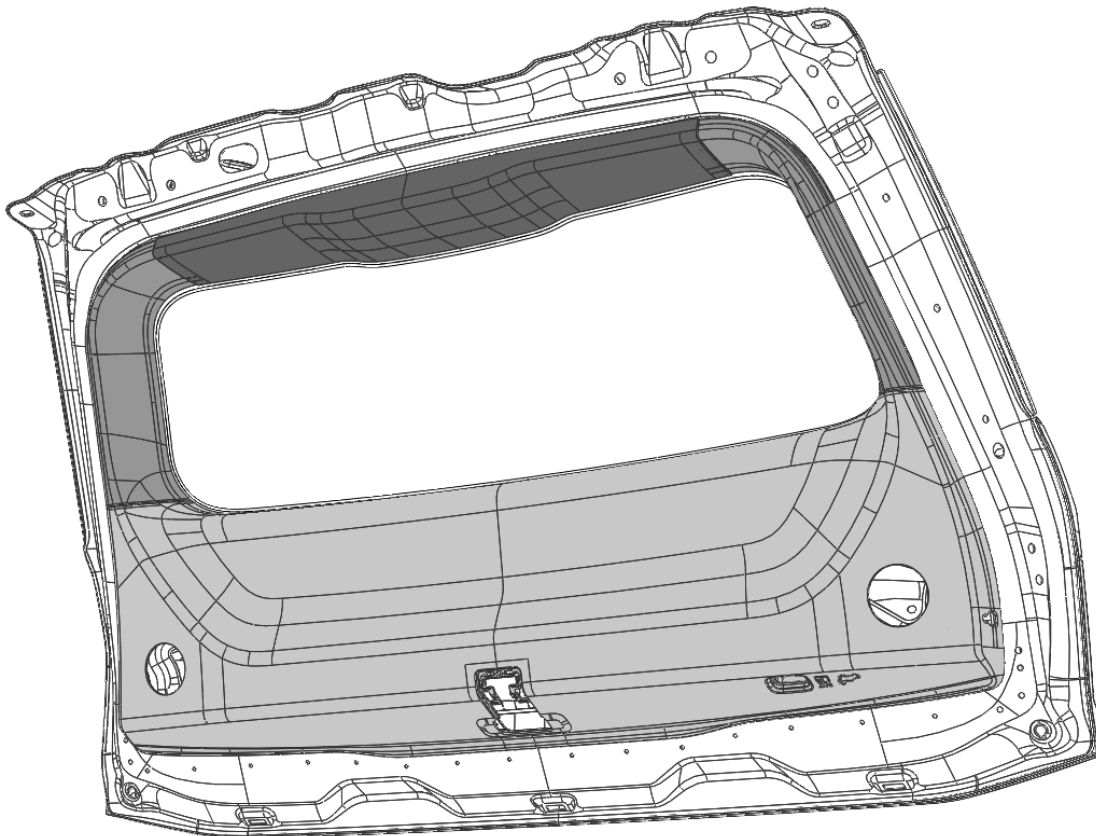
PARTS / HARDWARE	
<b>Part number:</b> WS-25XP-HATCH-#sw	
<b>Description:</b> SCREEN WELDMENT	<b>Part number:</b> 1-FST-55-56200
<b>QTY: 1</b>	<b>Description:</b> 3/16" (1/8"-1/4" RANGE) pop rivet
	
	<b>QTY: 8</b>

## Installation

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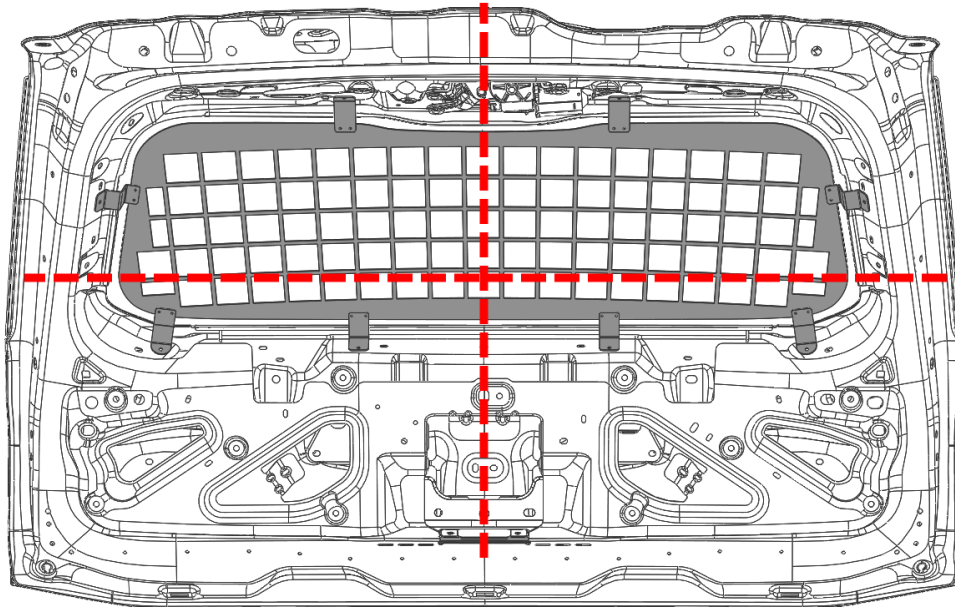
- 1.) Start by removing the top trim from the hatch door, followed by the side trims, and finally the larger plastic panel.

**Note: The larger panel has a connected harness for its controls. Carefully disconnect the harness before fully removing this component.**



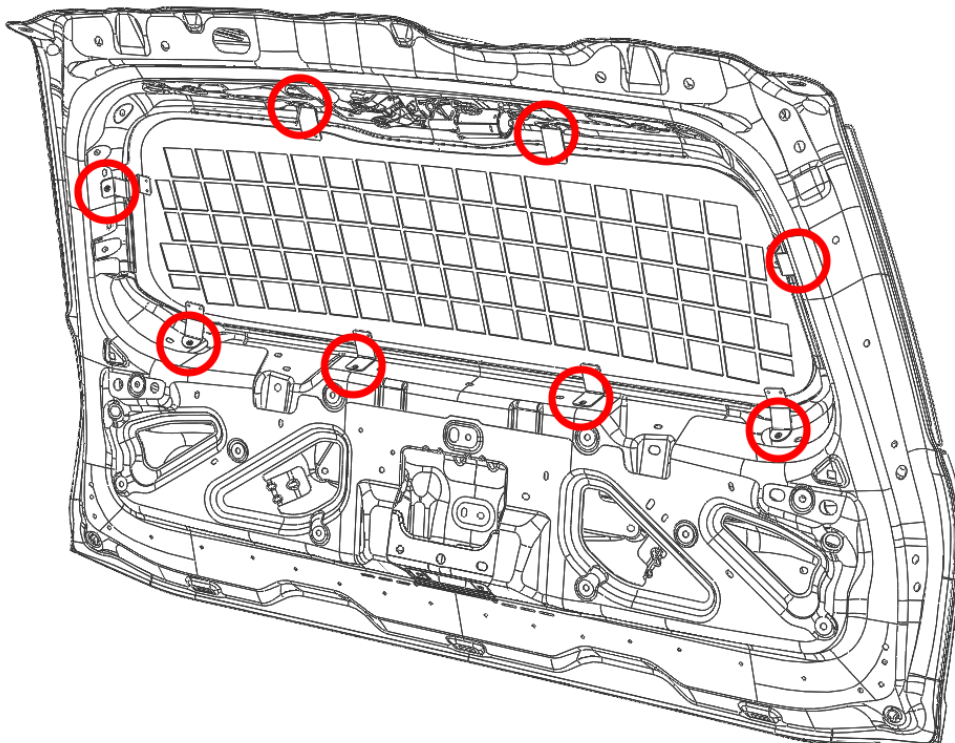
- 2.) Set the screen in place, ensuring that the screen legs are positioned under the harnesses located around the vehicle's window.

The screen is designed to self-align with the door frame both vertically and horizontally. However, double-check that it is centered horizontally by measuring and confirming equal reference points on both sides.

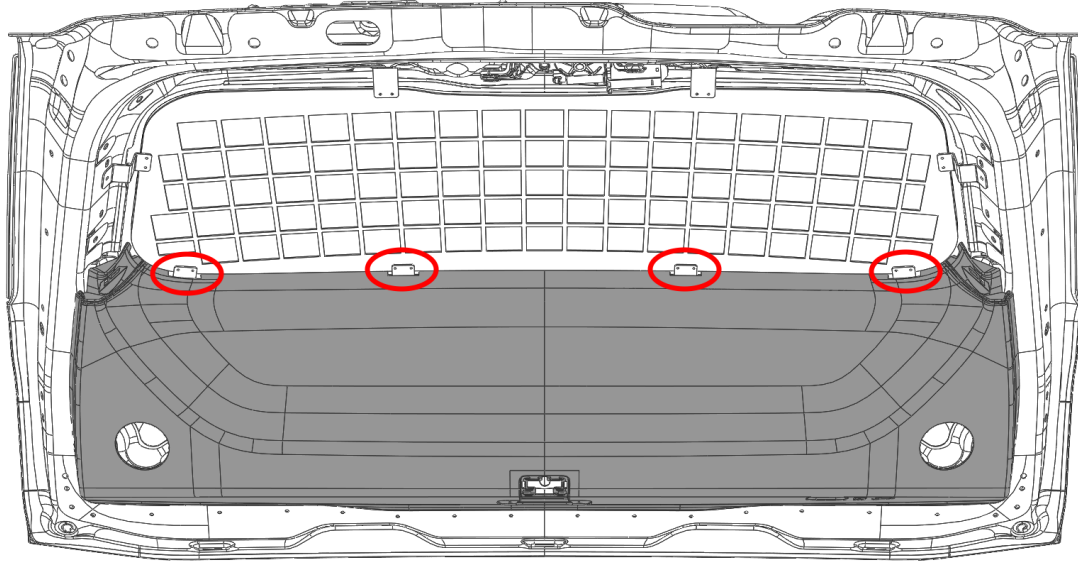


- 3.) With the screen centered in place, mark all leg mount hole locations onto the door frame. Then, remove the screen and drill the marked locations using the 3/16" drill bit.

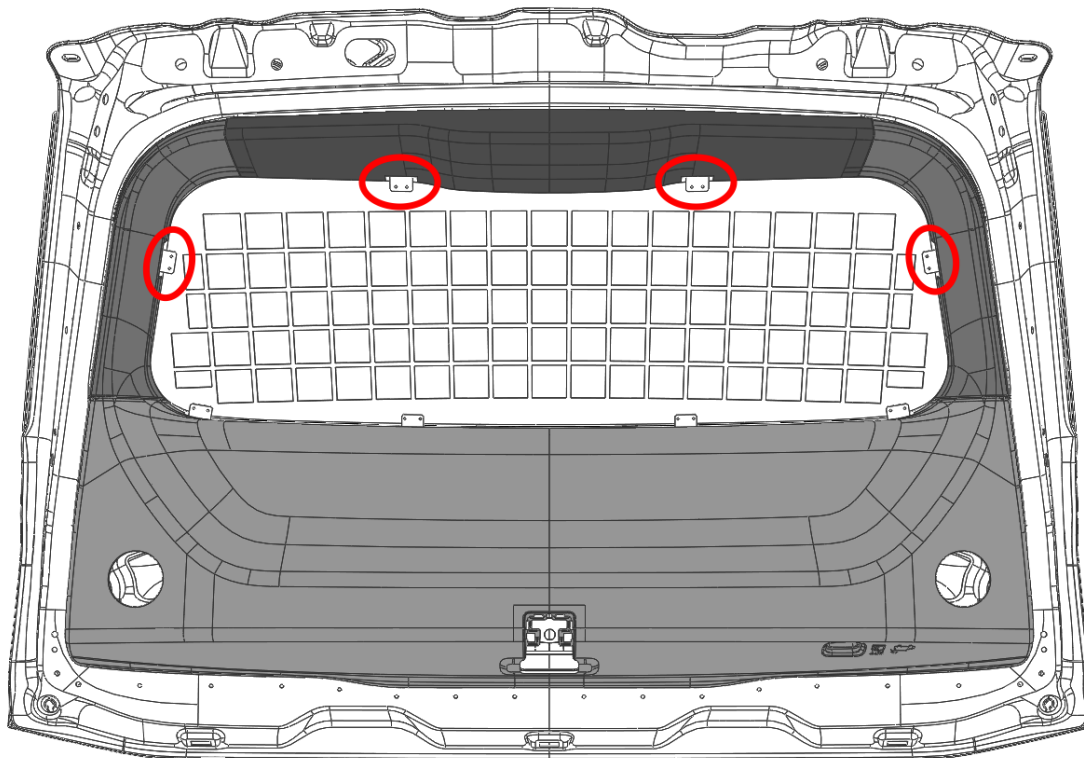
Reposition the screen and secure it using the provided pop rivets.



- 4.) Align the larger plastic panel with the door frame. Mark the locations where the screen legs make contact, then notch those marked areas on the panel with the rotatory tool. Adjust the notch size as needed. Bring the panel back into place, **reconnect the harness connector**, and install the panel.



Mark and notch the side and top trims, install trims in place.



Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769**.