

A division of Troy Sheet Metal Works, Inc.
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www.troyproducts.com 323 720-4100

Part No: WS-21TH-R-SET
Description: Tahoe Rear Cage Window Screens DS/PS

Vehicle: Chevrolet Tahoe
Model year: 2021

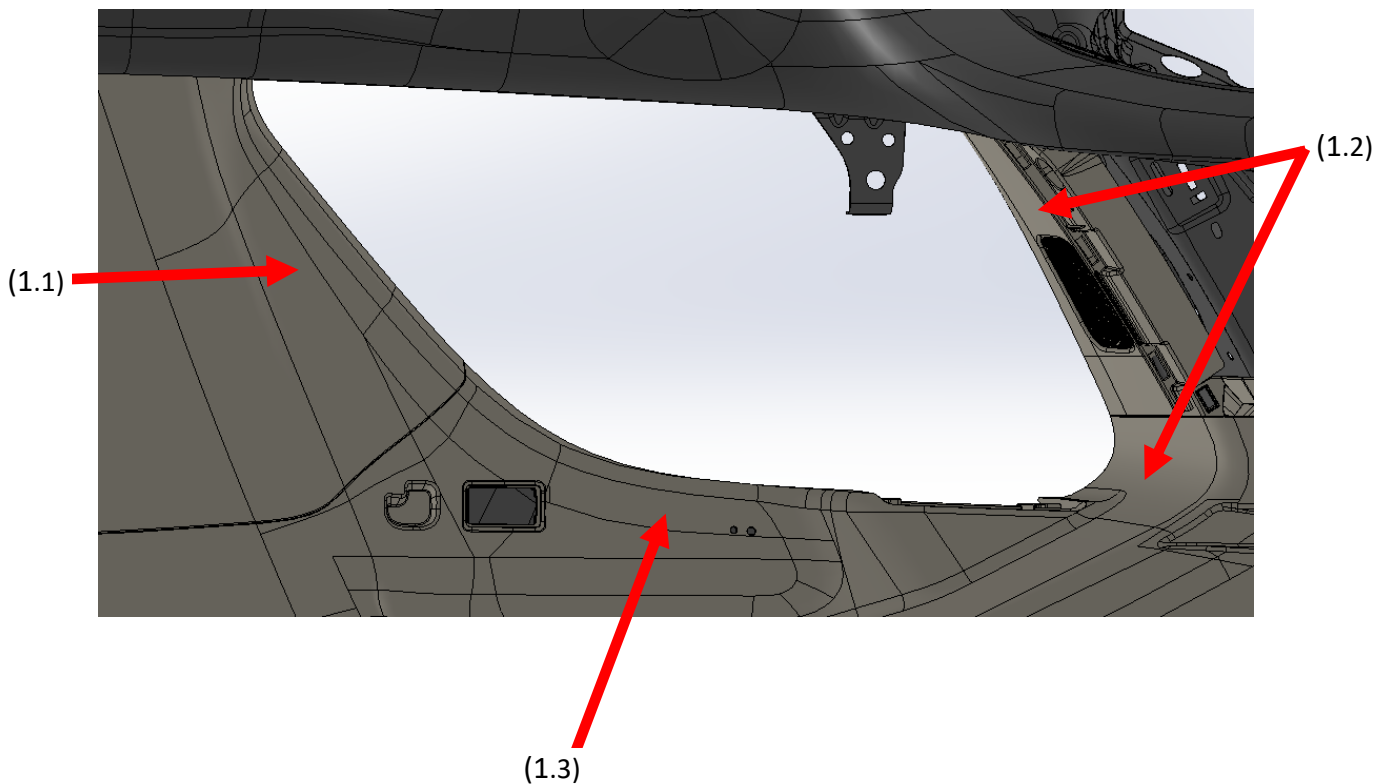

Tools Required

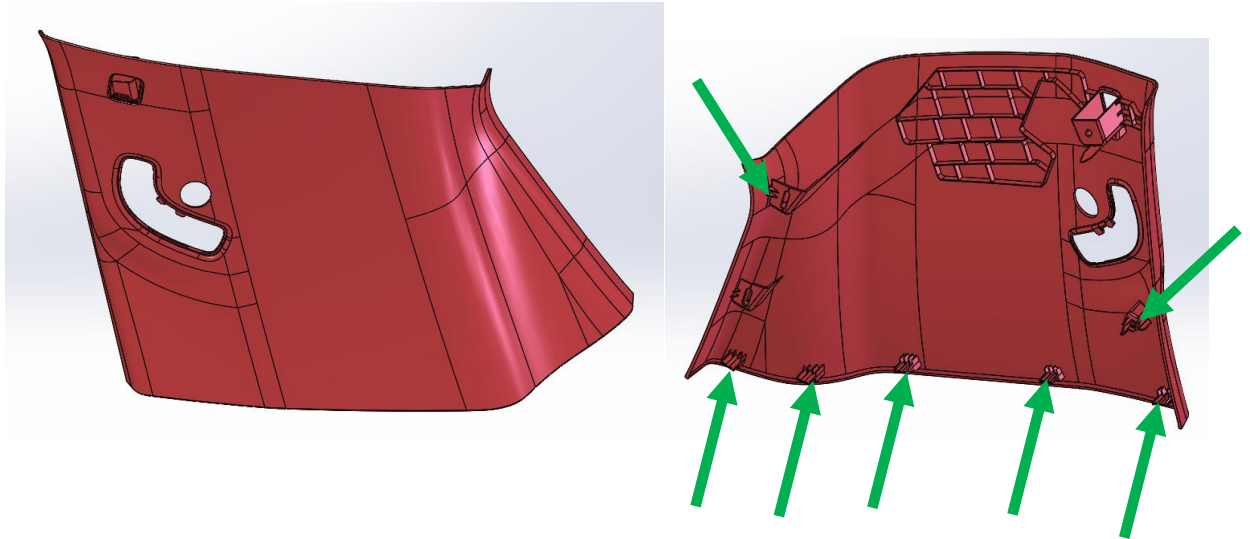
Pop rivet gun				
Drill	3/16" Drill bit			
Utility knife				
7mm socket				

Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included. To comply with manufacturer's safety ratings, all OEM self-threading bolts that are removed must be discarded and replaced with unused bolts at manufacturer's torque requirement.

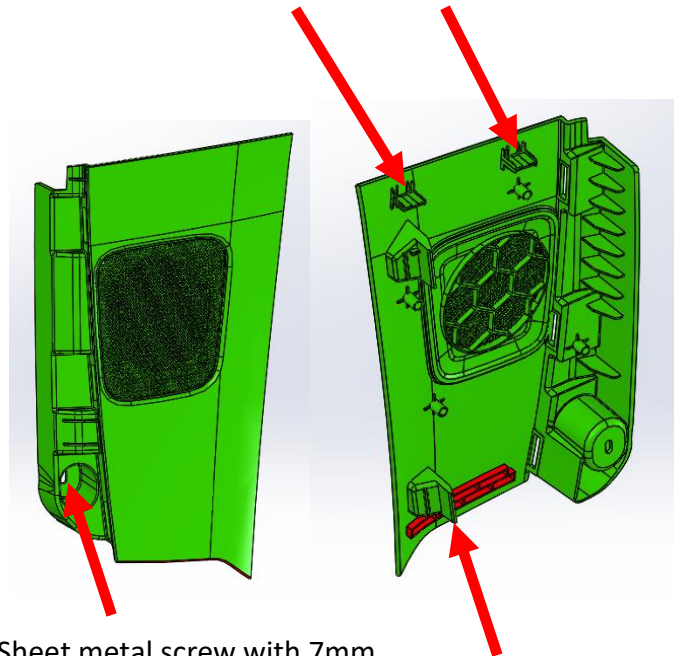
Rear Cargo window area preparation:

- 1.) Gently remove the interior garnish trim and place them in a safe area, as you will be re-installing them after installation of the window screen. Remove the trim in this order, 1.1, 1.2, and 1.3 shown below.



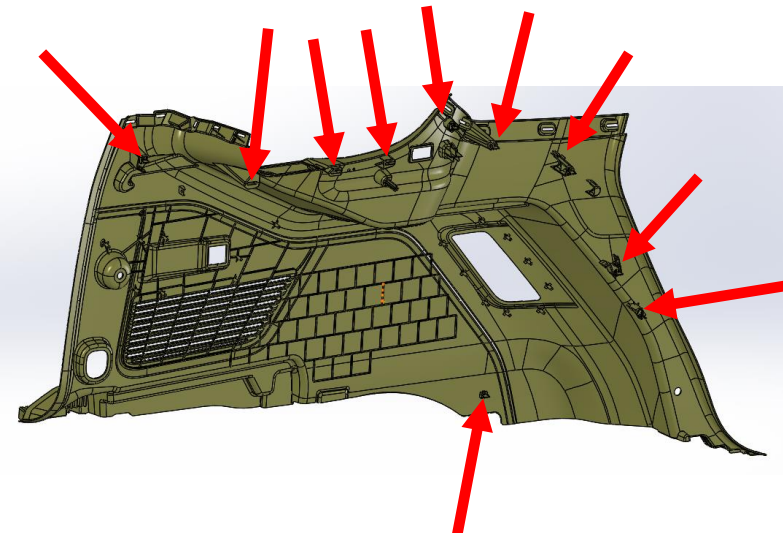
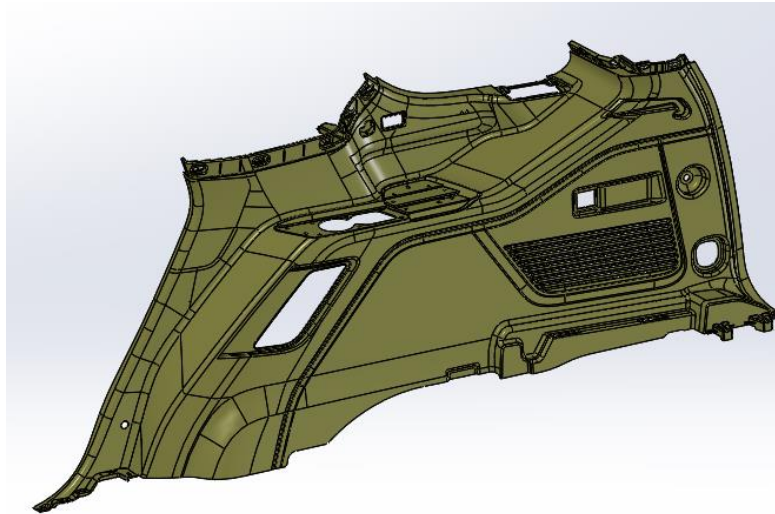


(1.1) Snap in place tabs behind the vehicle trim, to be pulled away to expose vehicle sheet metal.

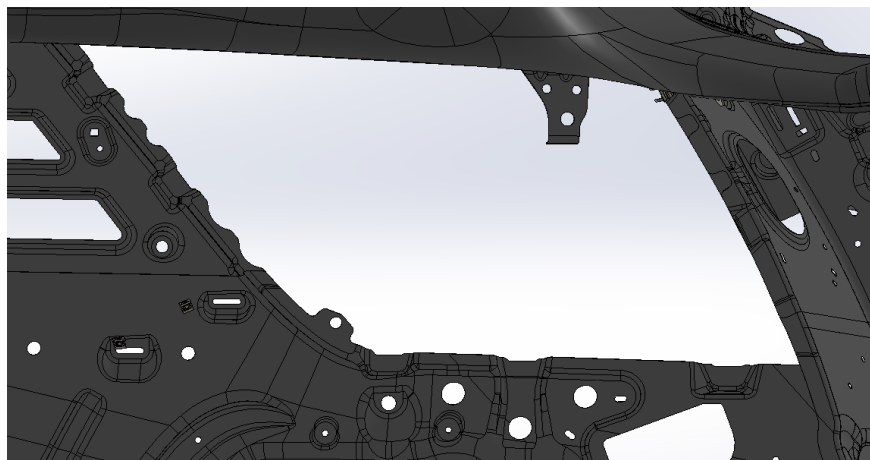


Sheet metal screw with 7mm head behind this trim.

(1.2) Snap in place tabs behind the vehicle trim, to be pulled away to expose vehicle sheet metal.

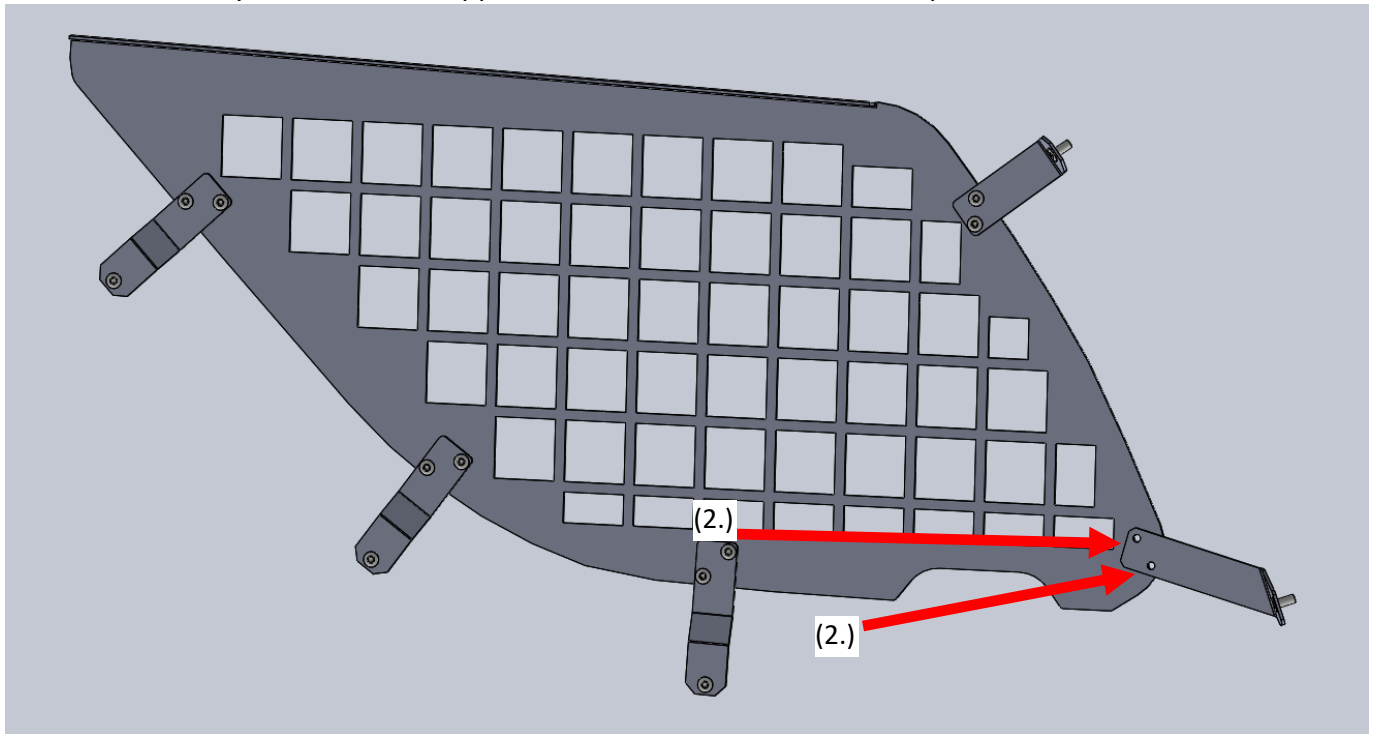


(1.3) Snap in place tabs behind the vehicle trim, to be pulled away to expose vehicle sheet metal.

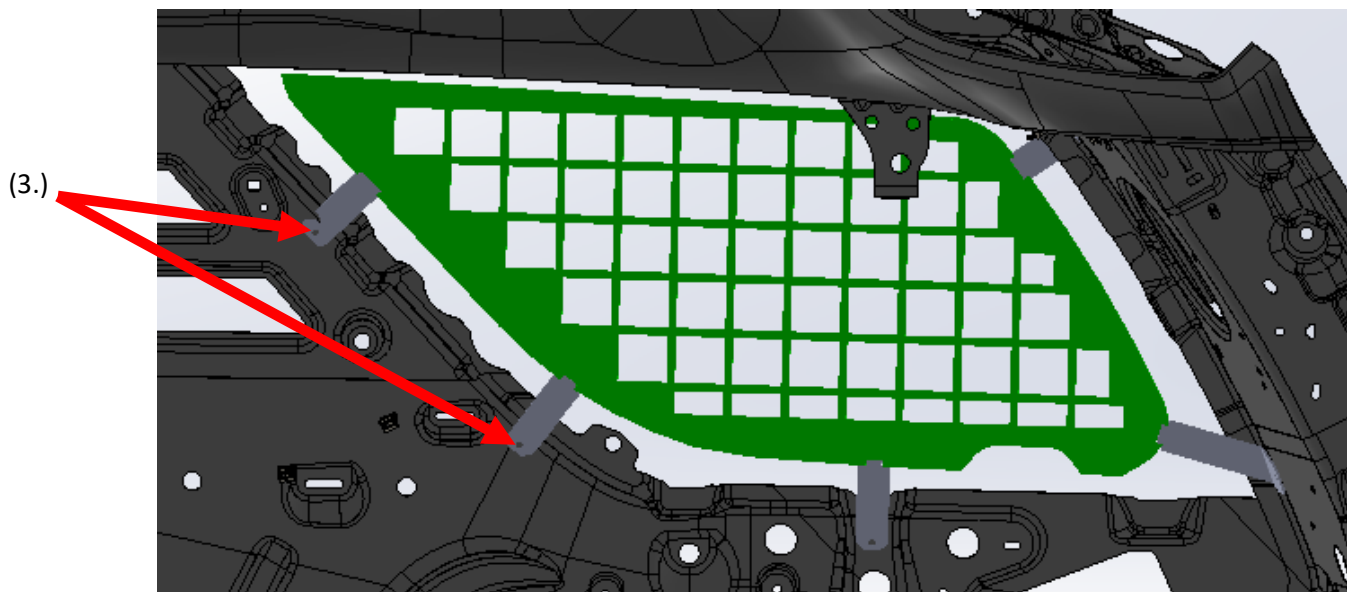


Exposed vehicle sheet metal.

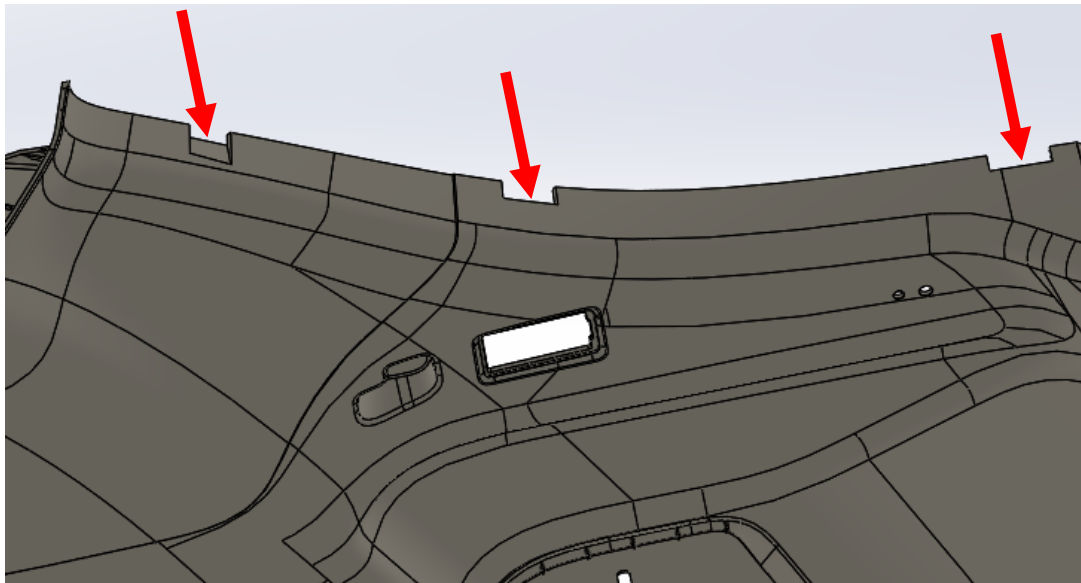
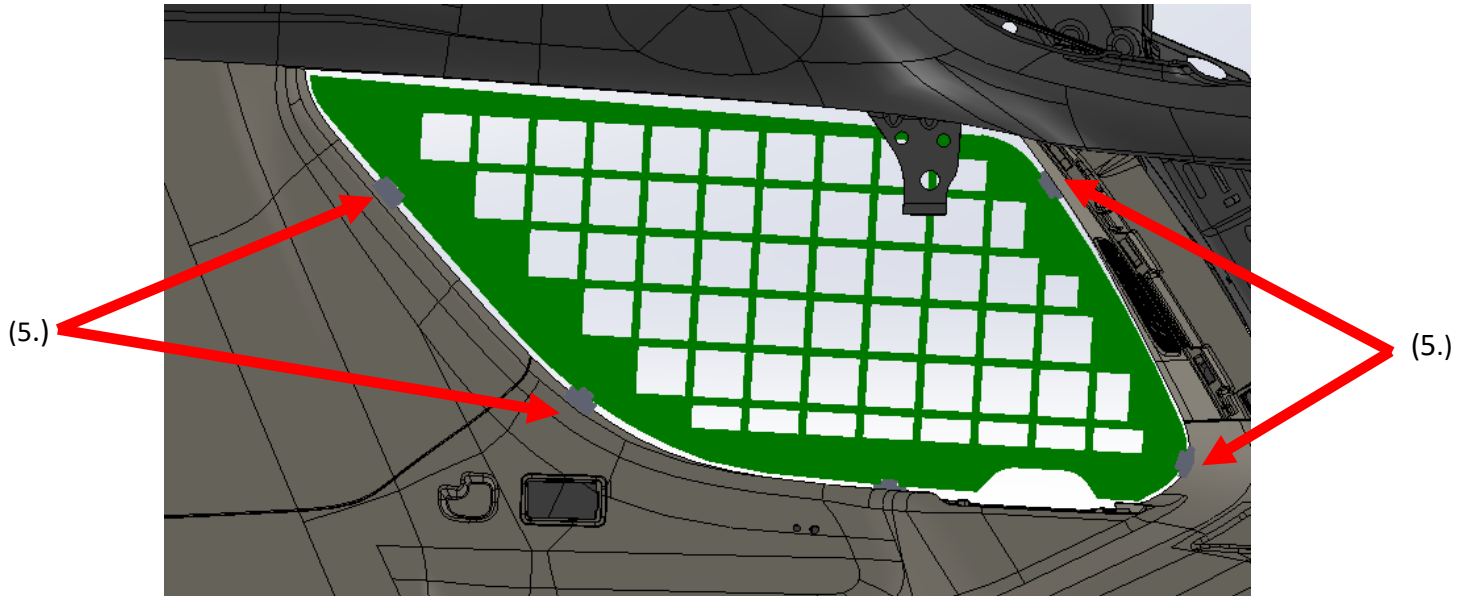
- 2.) Rivet rear tabs in place as shown. Passenger side assembly is shown; driver will be symmetrical and opposite. All other tabs should come pre-assembled.



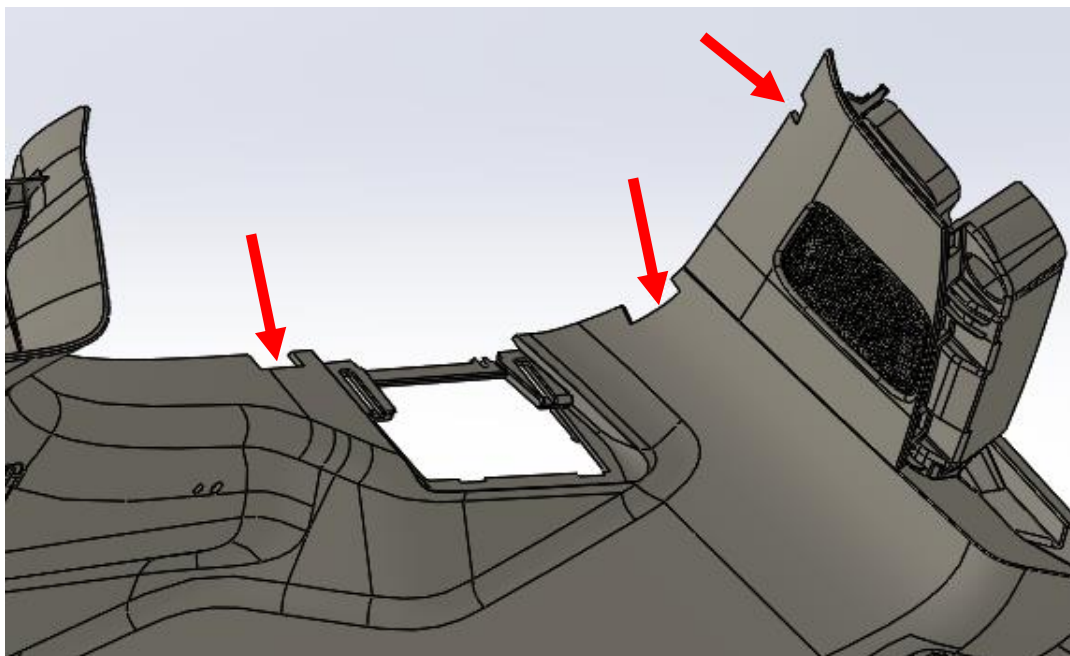
- 3.) Bring in the correct side window screen, (cargo passenger side is shown) and center on the window. Window screen must be in contact with the vehicle. Using the holes on the window screen mounting tabs as a template, (check and make sure there are no obstacles, wire harness, cables and so on) mark first and carefully drill 3/16" hole into the passenger side cargo vehicle body (one layer of sheet metal only). Using the pop rivet gun place a 3/16 pop rivet into the drilled hole and secure the screen to the vehicle cargo window. Repeat this action 4 more time to fully secure the screen to the vehicle.



- 4.) Repeat the steps above for the driver's side, installation.
- 5.) Reinstall O.E.M. interior. Carefully and safely cut back the O.E.M. interior trim (only what is needed to fit the screen) where it makes contact with the mounting tabs for a better fit.



Interior trim cut back for a better fit installation.

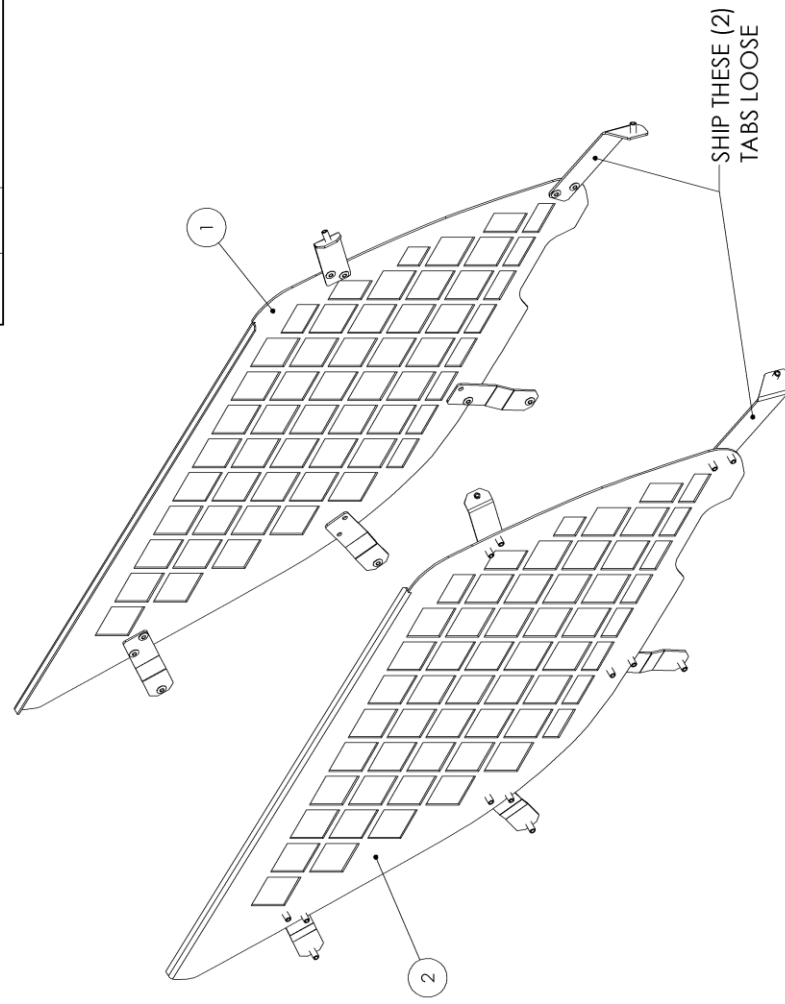


Interior trim cut back for a better fit installation.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**

1 2 3 4 5 6

ZONE	REV.	DESCRIPTION	DATE	APPROVED



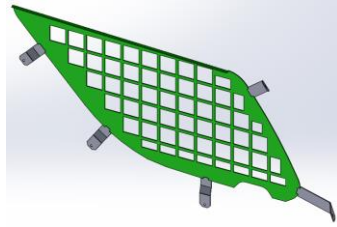
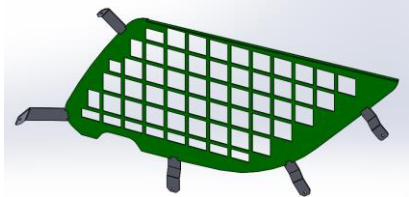
SHIP THESE (2)
TABS LOOSE

2021 TAHOE REAR CARGO WINDOW SCREENS DS/PS		TITLE:	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FINISHES: ANGULAR: MACH ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL: FINISH: NO FINISH DO NOT SCALE DRAWING	NAME: E.I. DATE: 4/2/2021 DRAWN: E.I. DESIGNER: E.I. ENG APPR.: MFG APPR.: Q.A.: COMMENTS:	SIZE: DWG. NO. WS-21TH-R-SET REV: A SCALE: 1:4 SHEET 1 OF 1	SHIP THESE (2) TABS LOOSE
TRAY PRODUCTS THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF TRAY PRODUCTS. IT IS TO BE USED IN CONNECTION WITH THE TRAY PRODUCTS AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF TRAY PRODUCTS. THIS PERMISSION IS PROHIBITED.		ITEM NO. PART NUMBER DESCRIPTION QTY.	
1	WS-21TH-R-PS	PASSENGER CARGO WINDOW SCREEN	1
2	WS-21TH-R-DS	DRIVER CARGO WINDOW SCREEN	1
3	WS-21TH-R-SET-#HW	LOOSE HARDWARE	1

CP-UV20-CARGO-LP

BILL OF MATERIALS

A. Parts

Part #	Description	Qty.	Picture
WS-21TH-R-PS	2021 TAHOE CARGO PASSENGER WINDOW SCREEN	1	
WS-21TH-R-DS	2021 TAHOE CARGO DRIVER WINDOW SCREEN	1	

B. Hardware

1-FST-55-56000	3/16 Pop rivet	14	