



TROY PRODUCTS

INSTALLATION INSTRUCTIONS

Jul 9, 2022

Revision 0

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 800 700-8769

Part No: WS-21TH-HATCH
Description: Rear lift gate window guard

Vehicle: Tahoe
Model year: 2021



Troy Products recommends reading through all installation instructions prior to installation to check that all necessary parts have been included. To comply with manufacturer's safety ratings, all OEM self-threading bolts that are removed must be discarded and replaced with unused bolts at manufacturer's torque requirement.

Tools Required

Wrenches: N/A

Drivers: N/A

Misc: Body panel removal tools, 3/16" drill bit, pop rivet gun

Tools Required for Civilian Model

Wrenches: N/A

Drivers: N/A

Misc: Body panel removal tools, 3/16" drill bit, pop rivet gun

WS-21TH-HATCH - BILL OF MATERIALS

PARTS

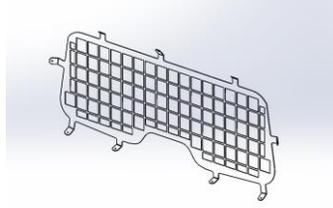
Part number:

WS-21TH-HATCH

Description:

2021 Tahoe Hatch Screen

QTY: 1



HARDWARE

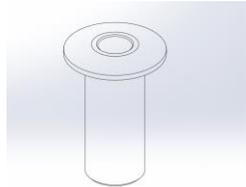
Part number:

1-FST-55-56200

Description:

3/16" X .125-.25 Pop Rivet

QTY: 10



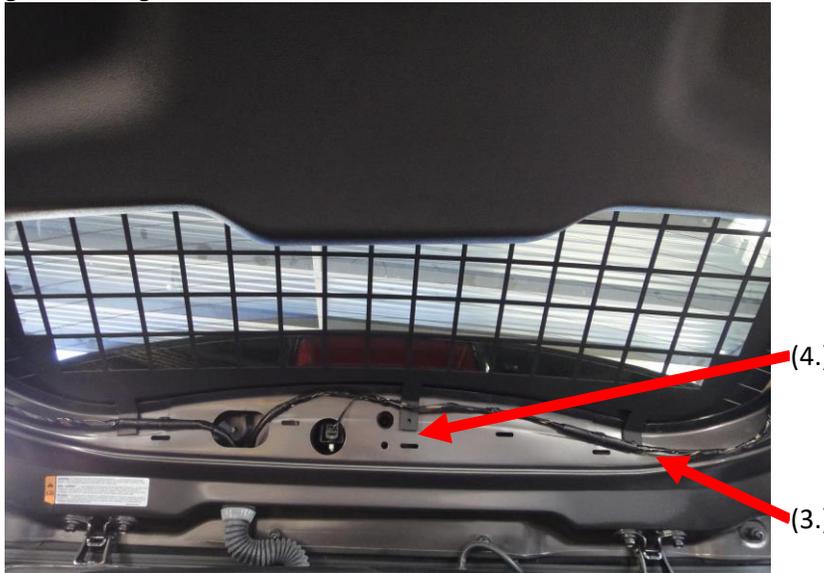
I.) Remove O.E.M. trim:

- 1.) Remove lift gate upper plastic trim.
- 2.) Remove lift gate lower plastic trim around window frame.



II.) Install window guard:

- 3.) Place the lift gate window guard upper tabs under the wiring along the top of the window and press the guard tabs against the door frame.



- 4.) Center the window guard by aligning the tab with the door slot.
- 5.) Insure the lower tabs contact the door frame and the window guard covers the darkened portion of the window. Insure the window guard is centered on the window.
- 6.) Using the window guard as a template, carefully drill (9) 3/16" holes (through existing holes in the mounting tabs) into the vehicle frame. Drill through one layer of sheet metal only. Be cautious to not drill through any wires or mechanical devices in the door.
- 7.) Secure the window guard using (9) included pop rivets beginning at the top, followed by the sides.

III.) Re-install O.E.M. trim:

- 8.) Re-install the plastic trim. No trimming is required.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**

