



TROY PRODUCTS

INSTALLATION INSTRUCTIONS

April 6, 2020

Revision 0

A division of Troy Sheet Metal Works, Inc.
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www.troyproducts.com 800 700-8769



Part No: SB-UV20-BKT

Description: SB Brackets

Vehicle: Ford PIUV

Model year: 2020

(NOTE: Open box and ensure all parts and hardware are included. Check against the Bill of Materials.)

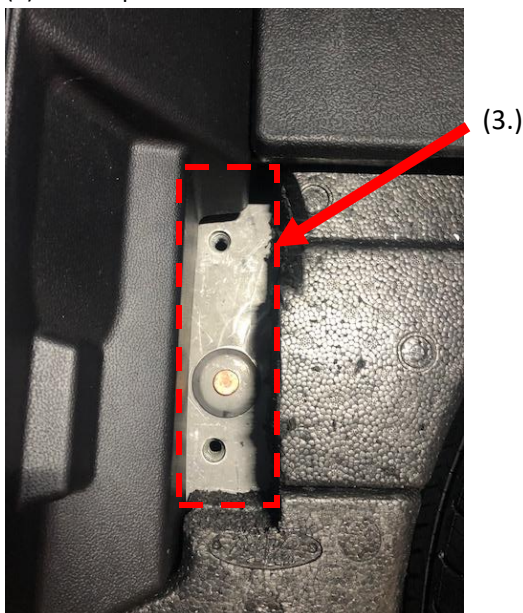
I.) Remove O.E.M. Deck Cover:

- 1.) Remove the rear section of the cargo deck cover
- 2.) Remove (2) O.E.M. T55 Torx bolts (these will not be reused) and remove front section of cargo deck



II.) Trim Rear Cargo Foam :

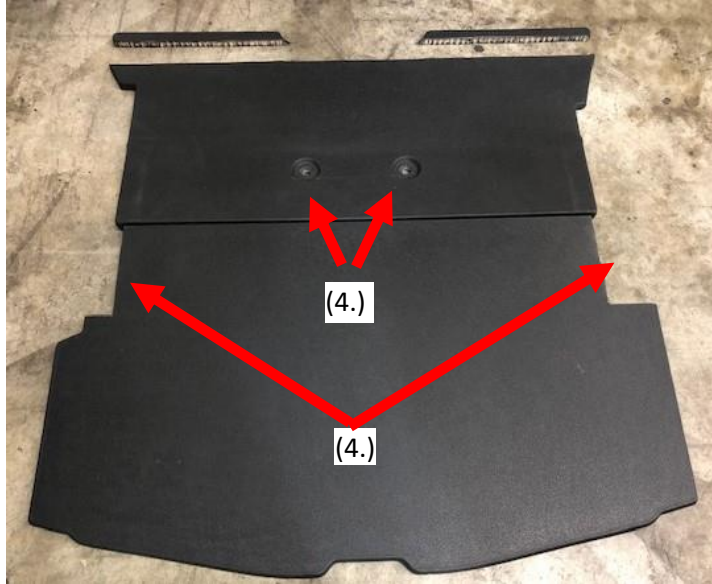
- 3.) The cargo foam must be left in place per O.E.M. safety mandates. However, the cargo area foam must have (2) 2" X 9" pieces cut-out and removed to allow installation of the Driver and Passenger side SB Brackets.



SB-UV20-BKT

III.) Trim and Drill Rear Deck Cover:

- 4.) Rear deck cover must be trimmed and drilled for installation of Elevated Box mount. (See picture below). The two mounting holes on the front section of the cargo deck cover must be drilled to a diameter of 13/16" to allow clearance for the spacers to be installed in a later step.

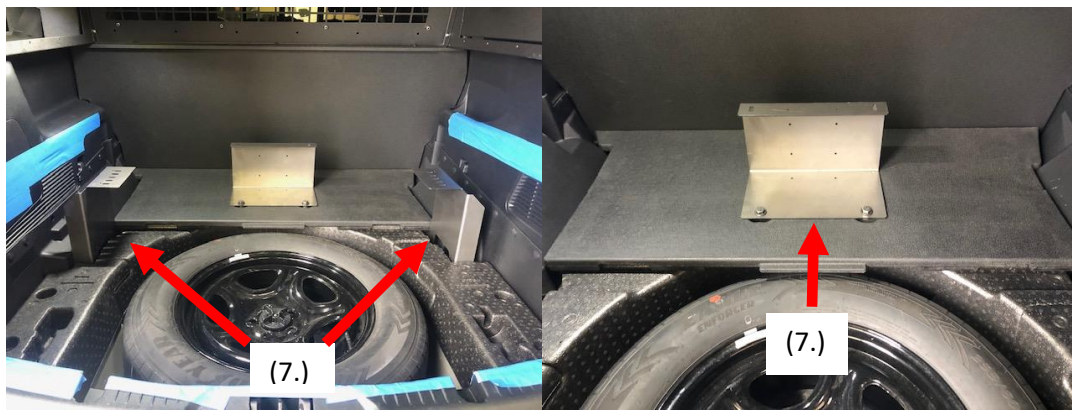


IV.) Installation of SB Brackets

- 5.) Remove the (4) M12 O.E.M. bolts from the reinforcement frame using an 18mm socket. Do not discard these, they will be used later.
- 6.) Re-install the front section of the cargo deck cover and install the (2) spacers provided in the front cargo deck cover



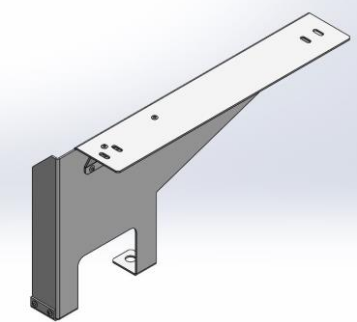
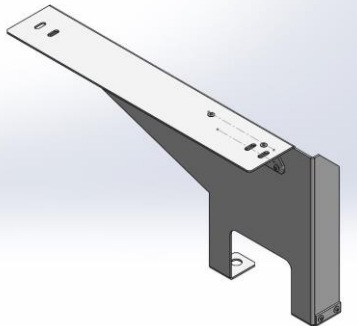
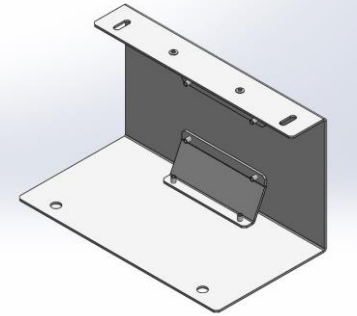
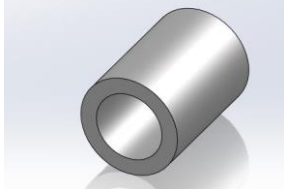
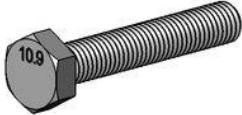
- 7.) Install SB side brackets utilizing the (4) O.E.M. M12 bolts previously removed and install the center bracket utilizing the (2) M10 X 60mm hex head bolts and washers. Tighten all bolts at this time. Re-install rear cargo deck cover.



(Finished Installation shown above with Troy Products Eco-Line Boxes)

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**

Bill of Materials

Part #	Description	Qty.	Picture
SB-UV20-BKT-#sd	Driver Side Bracket	1	
SB-UV20-BKT-#sp	Passenger Side Bracket	1	
SB-UV20-BKT-#fbkt	Front Bracket	1	
CP-UV20-MNT-EB-#spc	Spacer	2	
1-FST-09-M1012	M10 X 1.5 X 60mm L	2	
1-FST-50-11208	M10 Black Flat Washer	2	