



October 28, 2025

Revision A

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 323 720-4100

Part No: RP-25XP-R
Description: Rear Partition

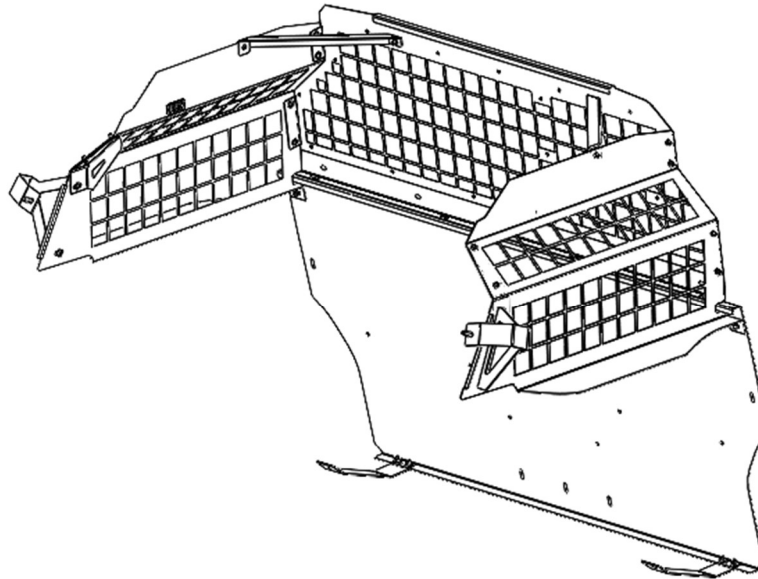
Vehicle: Expedition
Model year: 2025



Tools Required: 5/32" Allen Wrench 7/16" Wrench 15mm Socket 18mm Socket

Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included (check against bill of materials table.)

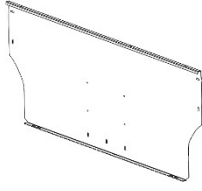
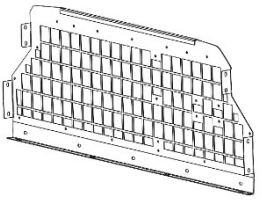
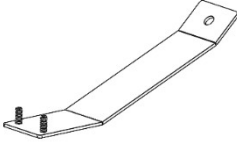
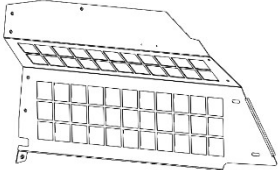
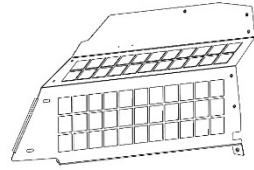
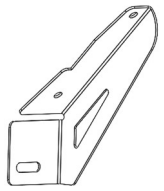
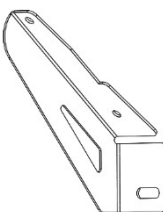
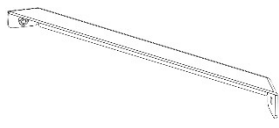
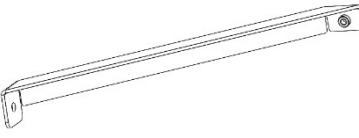
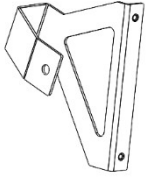
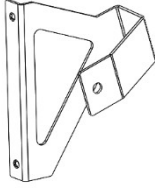
IMPORTANT NOTE: The rear partition is easiest to install when the 2nd row seats have been moved into the forward position. The OEM cargo storage system located at the back of the vehicle will need to be temporarily removed to access mounting locations.

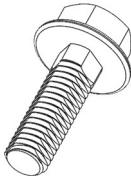
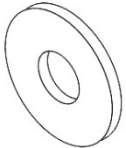
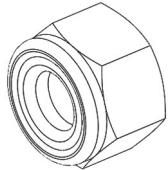


QUICK GUIDE:

- 1.) Slide the 2nd row seats forward in the vehicle and remove the OEM cargo storage system to gain access to mounting locations.
- 2.) Install the D-pillar brackets and the foot brackets to the vehicle.
- 3.) Attach the lower panel to the foot brackets and attach the upper panel to the lower panel using provided hardware.
- 4.) Side panels will attach to the D-pillar brackets and upper panel.
- 5.) Attach braces and supports and reinstall the OEM cargo storage system if desired.

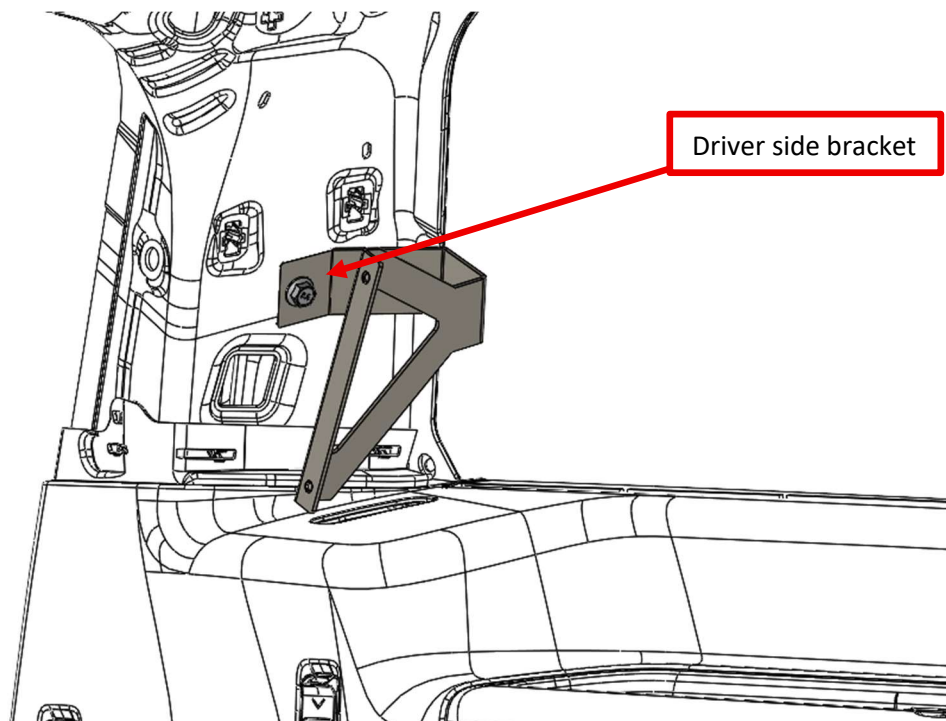
RP-25XP-R - BILL OF MATERIALS

PARTS	
Part number: TP-EXP18-R-#lp Description: LOWER PANEL QTY: 1 	Part number: RP-25XP-R-#up Description: UPPER PANEL QTY: 1 
Part number: TP-EXP18-R-#fb Description: FOOT BRACKET QTY: 2 	Part number: RP-25XP-R-#ps Description: PASSENGER SIDE PANEL QTY: 1 
Part number: RP-25XP-R-#ds Description: DRIVER SIDE PANEL QTY: 1 	Part number: RP-25XP-R-#dg Description: DRIVER GUSSET QTY: 1 
Part number: RP-25XP-R-#pg Description: PASSENGER GUSSET QTY: 1 	Part number: RP-25XP-R-#pbr Description: PASSENGER BRACE REAR QTY: 1 
Part number: RP-25XP-R-#dbr Description: DRIVER BRACE REAR QTY: 1 	Part number: RP-25XP-R-#db Description: DRIVER BRACKET QTY: 1 
Part number: RP-25XP-R-#pb Description: PASSENGER BRACKET QTY: 1 	

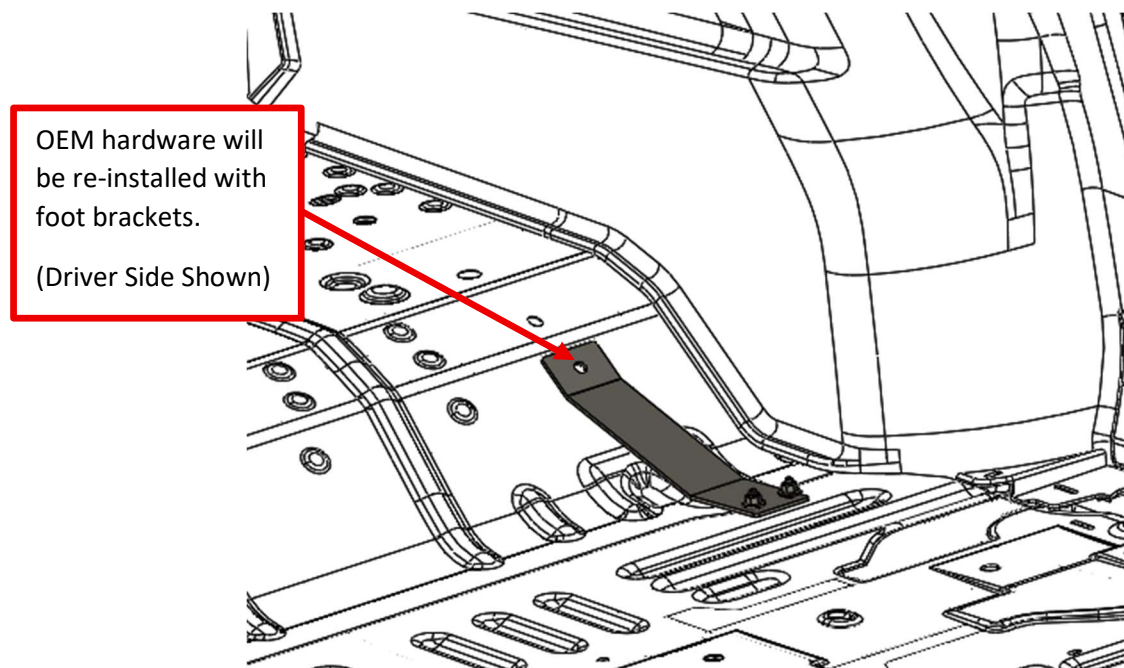
HARDWARE			
Part number: 1-FST-10-75846 Description: M10-1.5 x 30mm TRI-LOBE BOLT QTY: 2		Part number: 1-FST-50-60800 Description: 1/4" FLAT WASHER QTY: 24	
Part number: 1-FST-06-60825 Description: 1/4"-20 x 5/8" BH QTY: 26		Part number: 1-FST-35-31000 Description: 1/4"-20 NYLON NUT QTY: 12	

Installation

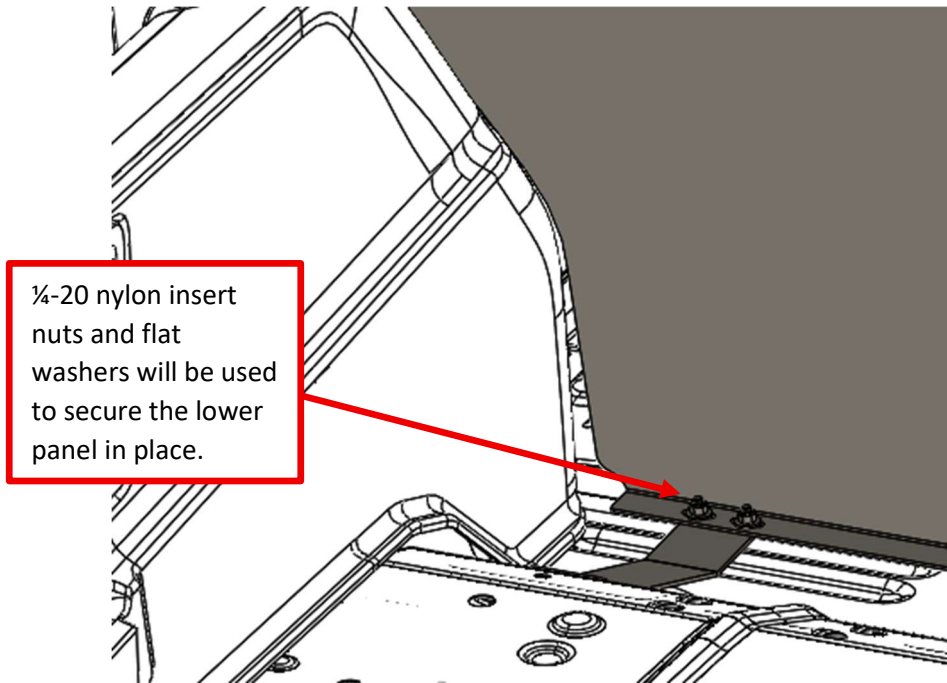
- 1.) Carefully remove the OEM cargo area storage system from the rear of the vehicle and save the hardware that was removed. Slide the 2nd row seat forward in order to gain access to the necessary mounting locations in the rear. The D-pillar trim will need to be carefully removed so the driver and passenger brackets can be attached to the vehicle structure using the provided M10-1.5 x 30mm long tri-lobe bolts. Align the brackets so that the face is vertical and tighten in place. Re-install the d-pillar trim over the brackets.



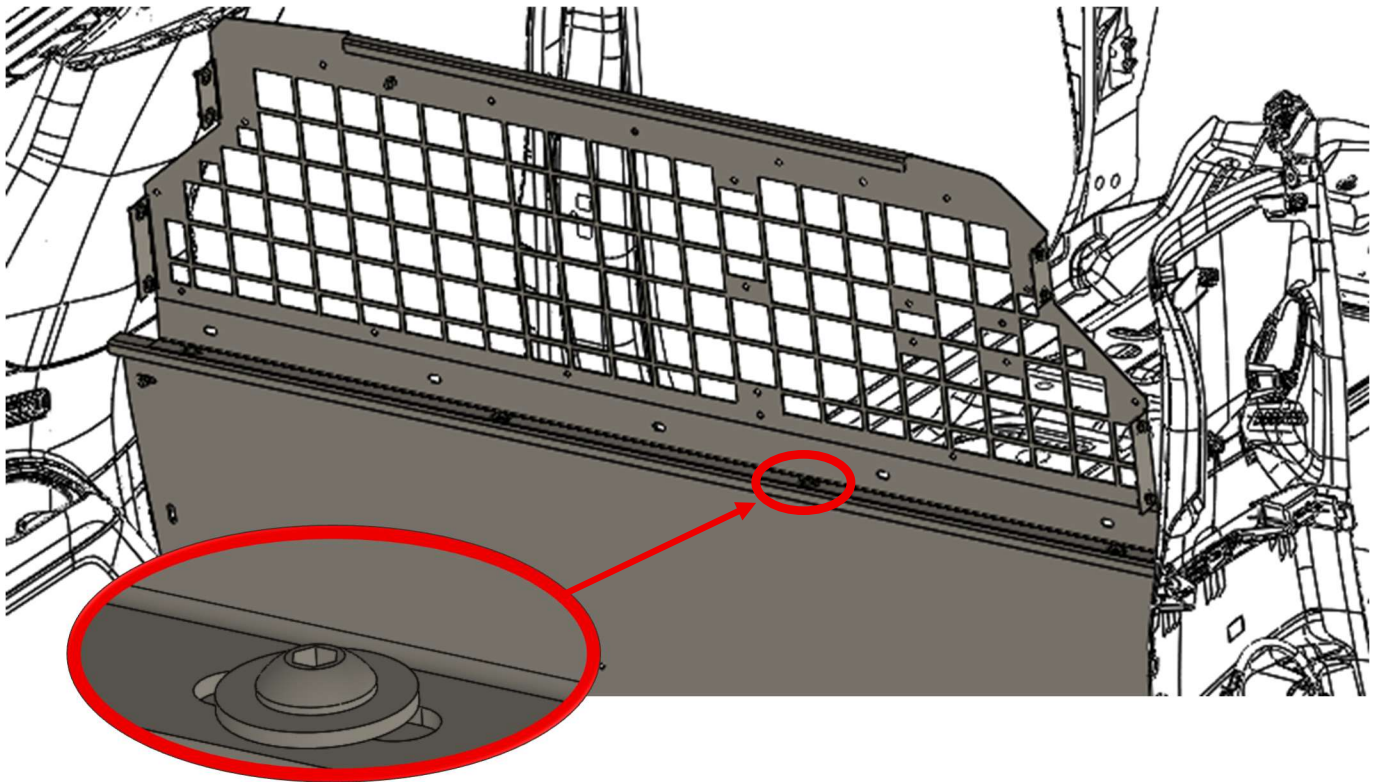
- 2.) The foot brackets will use the OEM hardware and attach to the bottom structure of the vehicle as shown below.



- 3.) The lower panel will now be installed by placing the slotted holes over the 4x studs on the foot brackets. Flat washers and ¼-20 nylon nuts will be used to attach the lower panel to the foot brackets. **Fully tighten all hardware.**

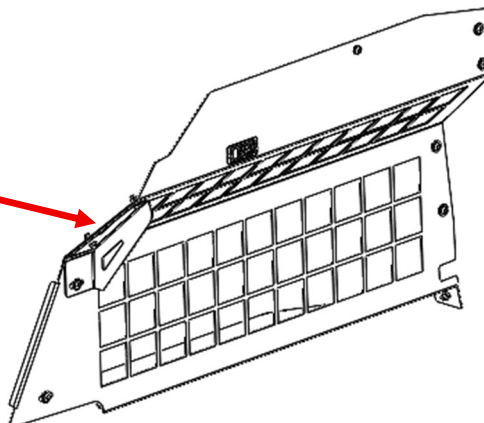


- 4.) Attach the upper panel to the top of the lower panel using the provided ¼-20 nylon insert nuts, ¼-20 BH bolts, and flat washers as shown below. **Do not fully tighten hardware at this time.**

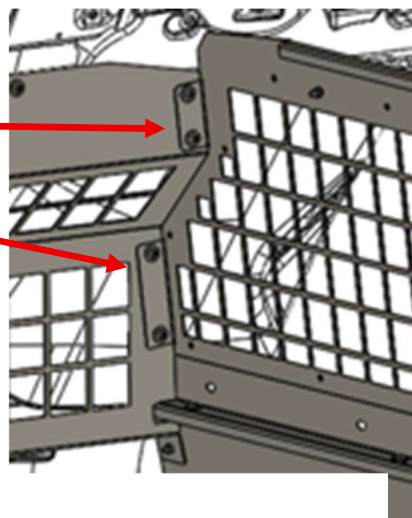


- 5.) The side panels will be installed next, before installing side panels attach the driver and passenger gussets to the side panels using ¼-20 BH bolts and ¼-20 nylon insert nuts. After the gussets have been attached install the side panels into the vehicle using the provided flat washers and ¼-20 BH bolts. **Do not fully tighten hardware at this time.**

Gussets must be attached outside of the vehicle.

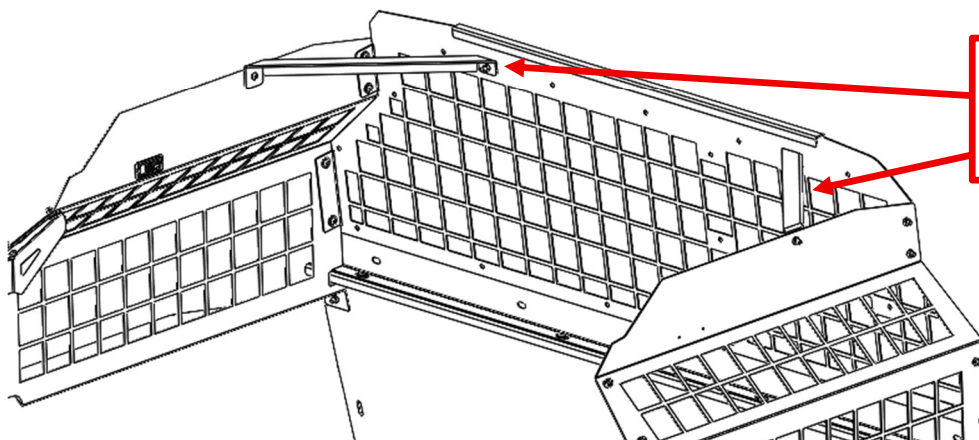


The flanges on the upper screen will be in front of the side panels on both sides.



- 6.) Lastly, install the driver and passenger braces into the partition using the remaining hardware. **Fully tighten all hardware.**

Brace is needed on both sides of the partition.



Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**