



October 28, 2025

Revision A

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 323 720-4100

Part No: PM-25XP, TP-E-SL6-FS-SS, KP-F150-15-SS
Description: Front Partition

Vehicle: Expedition
Model year: 2025



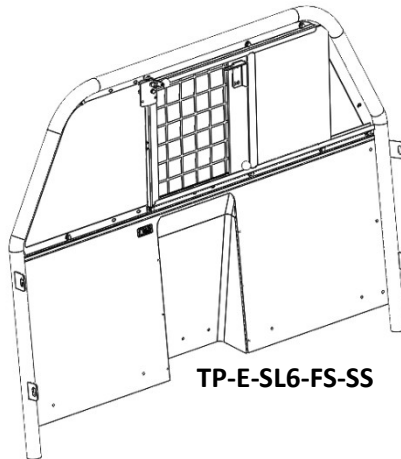
Tools Required:	5/32" Allen Wrench 10mm Socket	7/16" Wrench 8mm Socket	14mm Socket Trim Removal Tool	7/32" Allen Wrench 9/16" Wrench
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Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included (check against bill of materials table.)

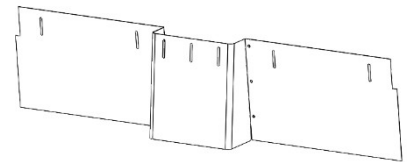
IMPORTANT NOTE: The front partition is easiest to install when the 2nd row seats have been moved into the back position and front seats moved all the way forward. The OEM B-pillar handle will need to be removed from the vehicle on both sides.



PM-25XP



TP-E-SL6-FS-SS



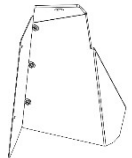
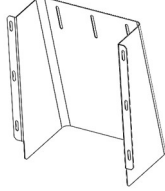
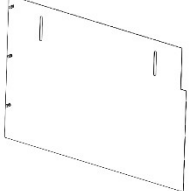
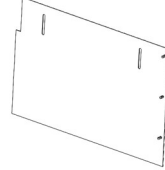
KP-F150-15-SS

QUICK GUIDE:

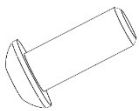
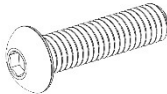
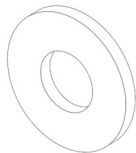
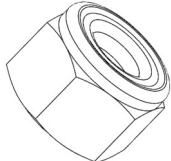
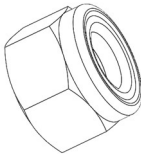
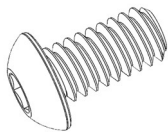
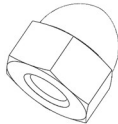
- 1.) Slide the front seats forward and the 2nd row seats back all the way.
- 2.) Remove the B-Pillar handles and install B-Pillar brackets into vehicle.
- 3.) Install foot brackets, slide partition onto foot brackets.
- 4.) Attach side gap panels to the sides of the partition and attach all components together with the provided bolts.
- 5.) Install kick panel.

PM-25XP, TP-E-SL6-FS-SS, KP-F150-15-SS

BILL OF MATERIALS

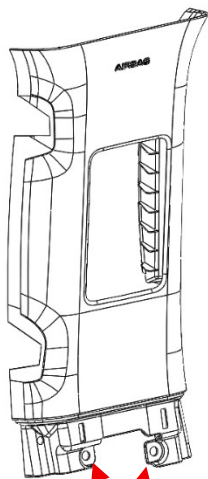
PARTS			
Part number: PM-25XP-#bbd Description: BASE BRACKET DRIVER QTY: 1		Part number: PM-25XP-#sbd Description: SUPPORT BRACKET DS QTY: 1	
Part number: PM-25XP-#bbp Description: BASE BRACKET PASSENGER QTY: 1		Part number: PM-25XP-#sbp Description: SUPPORT BRACKET PS QTY: 1	
Part number: PM-25XP-#dlw Description: DRIVER LOWER WING QTY: 1		Part number: PM-25XP-#plw Description: PASSENGER LOWER WING QTY: 1	
Part number: 2-SAB-EXP-18-#uwad Description: DS UPPER WING ASSEMBLY QTY: 1		Part number: 2-SAB-EXP-18-#uwap Description: PS UPPER WING ASSEMBLY QTY: 1	
Part number: 2-SAB-F150-15-#fb Description: FOOT BRACKET QTY: 2		Part number: TP-E-SL6-FS-SS Description: TROY 6 FS PARTITION QTY: 1	
Part number: KP-F150-15-SS-#c Description: CENTER KICK PANEL QTY: 1		Part number: KP-F150-15-SS-#d Description: KICK PANEL DRIVER QTY: 1	
Part number: KP-F150-15-SS-#p Description: KICK PANEL PASSENGER QTY: 1			

PM-25XP, TP-E-SL6-FS-SS, KP-F150-15-SS

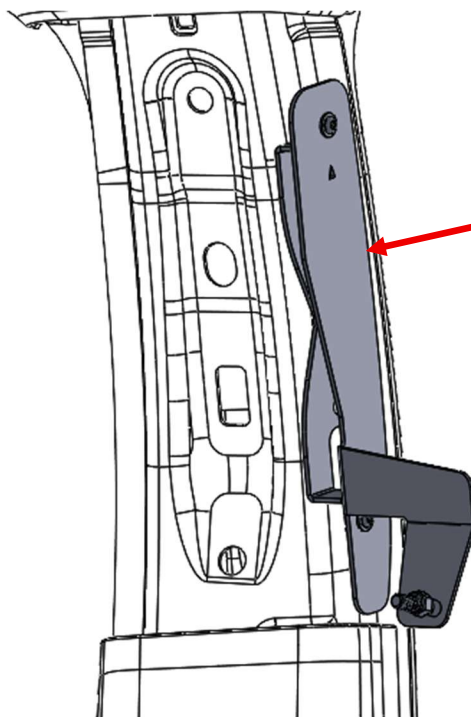
HARDWARE	
Part number: 1-FST-06-60825 Description: 1/4 -20 X 5/8" BH QTY: 8 	Part number: 1-FST-50-60800 Description: 1/4" FLAT WASHER QTY: 23 
Part number: 1-FST-06-61250 Description: 3/8"-16 x 1 1/2" BH QTY: 2 	Part number: 1-FST-50-1120B Description: 3/8" FLAT WASHER QTY: 2 
Part number: 2-PAR-23-04004 Description: VINYL CAPS QTY: 2 	Part number: PM-25XP-#0600 Description: 6" PARTITION FOOT SPACER QTY: 2 
Part number: 1-FST-06-60840 Description: 1/4-20 X 1" BH QTY: 4 	Part number: 1-FST-35-31000 Description: 1/4-20 NYLON NUT QTY: 8 
Part number: 1-FST-35-31200 Description: 3/8"-16 NYLON NUT QTY: 2 	Part number: 1-FST-06-60820 Description: 1/4-20 X 1/2" BH QTY: 5 
Part number: 1-FST-36-60800 Description: 1/4-20 ACORN NUT QTY: 11 	

Installation

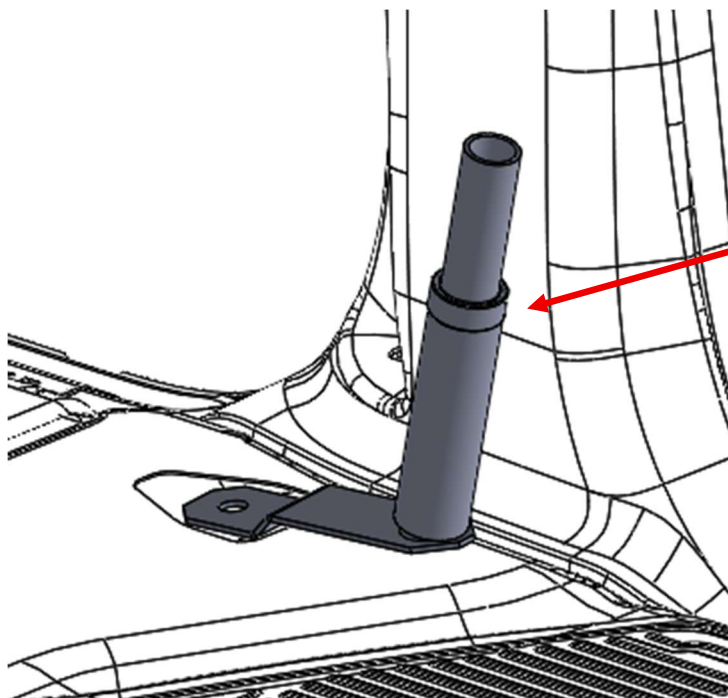
- 1.) Start the installation by adjusting the seats so there is as much room as possible in between the front row and second row seating. Remove the B-Pillar trim and B-Pillar handle from vehicle keeping the OEM hardware for installation of B-Pillar brackets. Install B-Pillar brackets as shown below. Foot brackets can also be loosely installed at this time. Slide 6" spacers with vinyl caps onto foot brackets. Do not fully tighten hardware at this time.



Trim is held with bolts

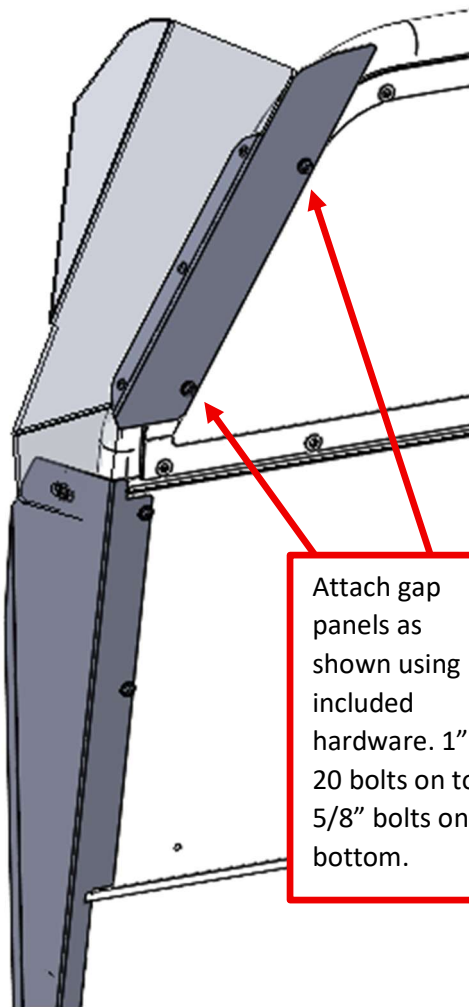


Install both B-Pillar brackets on each side, the installed brackets will look like this. Reinstall trim.

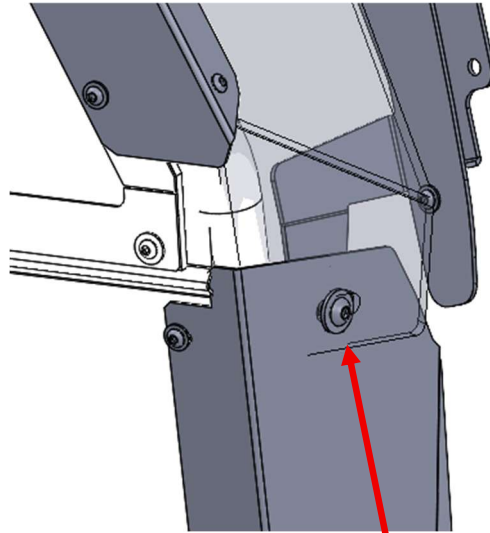


Foot brackets will be installed onto the OEM seat mounting locations and hardware farthest from the center of the vehicle. Slide 6" spacers and vinyl caps onto foot brackets.

- 2.) Slide the partition onto the foot brackets inside the vehicle, ensure that the sliding screen is facing the correct direction so the prisoner cannot open the screen. All gap panels will need to be installed onto the front partition once they have been inserted into the vehicle. Images of installed gap panels on the front partition are shown below. The 3/8" x 1 1/2" bolt will be used to secure the partition to the B-Pillar, it may help to lift the partition up slightly and push it forward to get the bolt through. Clear gap panels will be on the outside of the rest of the gap panels. **Tighten all hardware.**

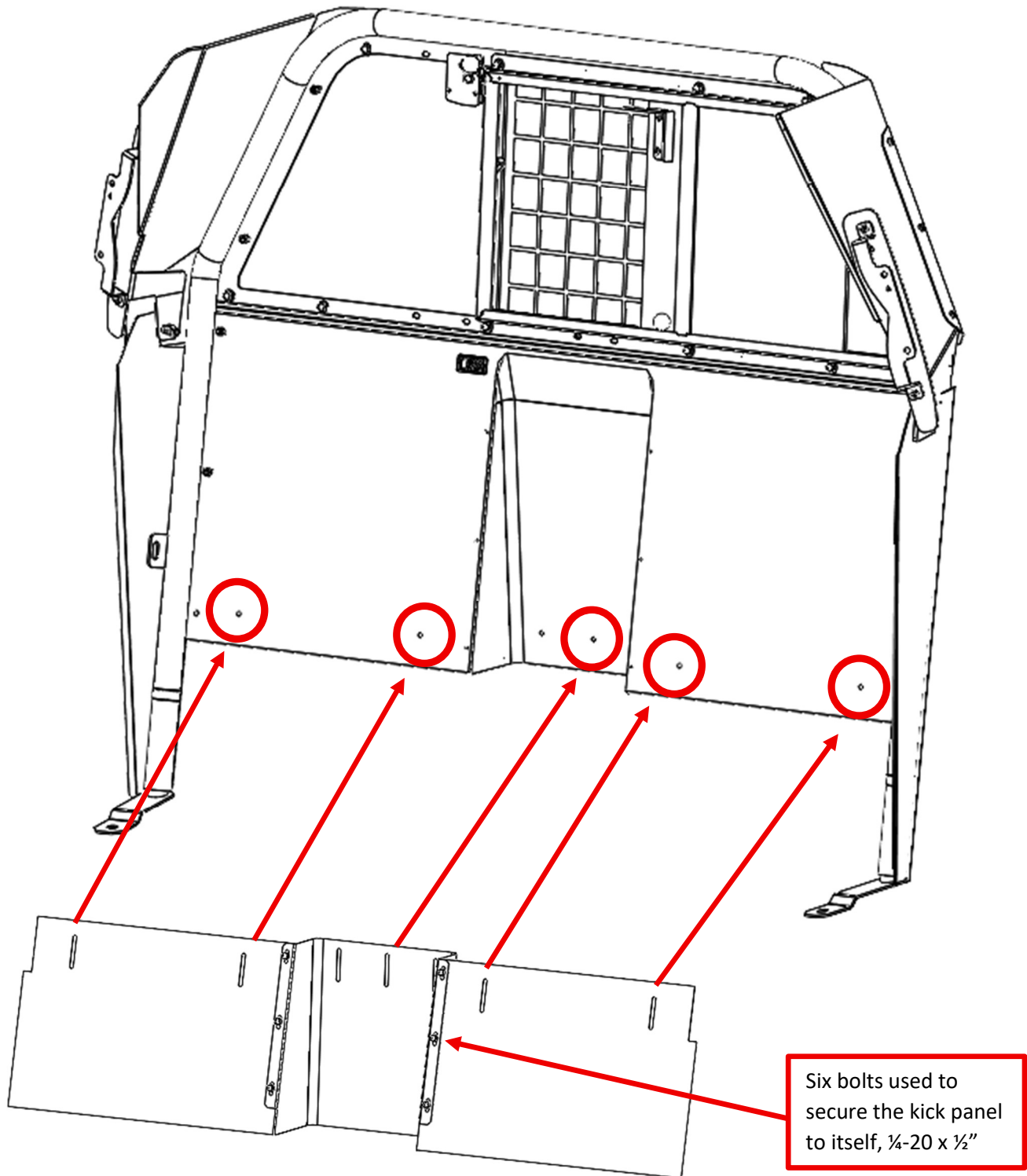


Attach gap panels as shown using included hardware. 1" 1/4-20 bolts on top. 5/8" bolts on bottom.



Clear plastic will be the outer layer when bolting the partition to the B-Pillar brackets. Partition will need to be moved into position in order to get the bolt to go through. It is recommended to garb an extra set of hands for this step.

- 3.) Install kick panel onto the partition, six bolts will be used to fix the kick panels together and five bolts will be used to attach the kick panel to the front of the partition. Kick panels are installed from the front side of the partition where the first-row seats are located. **Fully tighten all hardware.**



Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**