



March 11, 2025
Revision C

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 323 720-4100

Part No: PB-23S1-MNTBKT
Description: Front Push Bumper

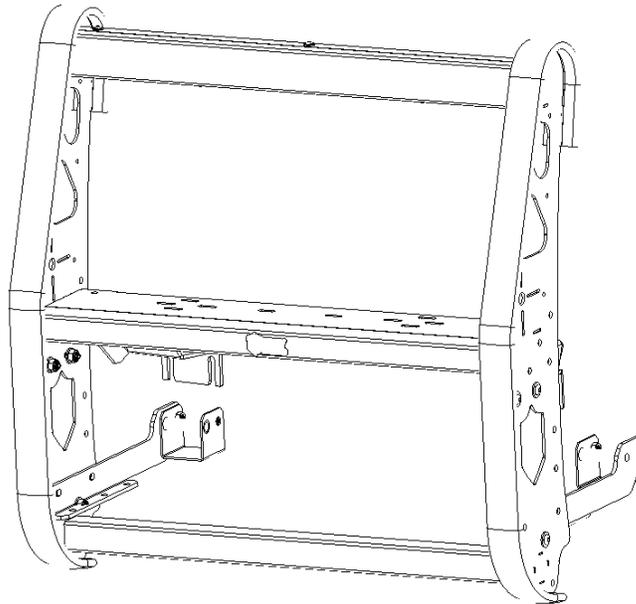
Vehicle: Chevy Silverado
Model year: 2023+



Tools Required: 7/32 Allen wrench 9/16 socket/wrench
5/32 Allen wrench Jig saw + metal blade

Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included (check against bill of materials table.)

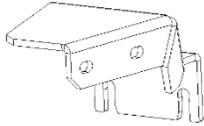
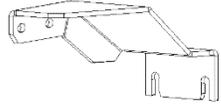
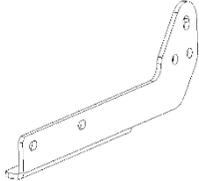
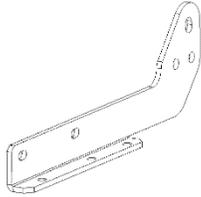
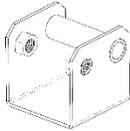
IMPORTANT NOTE: This Push Bumper Assembly can be installed with the optional stiffener plates.

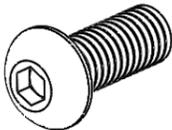
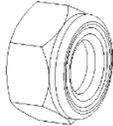


Quick Guide

1. Remove the front fascia trim and the OEM grill.
2. Remove the tow hooks.
3. Install the lower mounting brackets
4. Install the upper mounting brackets
5. Tighten down mounting bracket fasteners (30-35 ft-lbs.)
Trim and reinstall the grille and front fascia assembly.
6. Install and align the push bumper. Tighten fasteners (30-35 ft-lbs.)

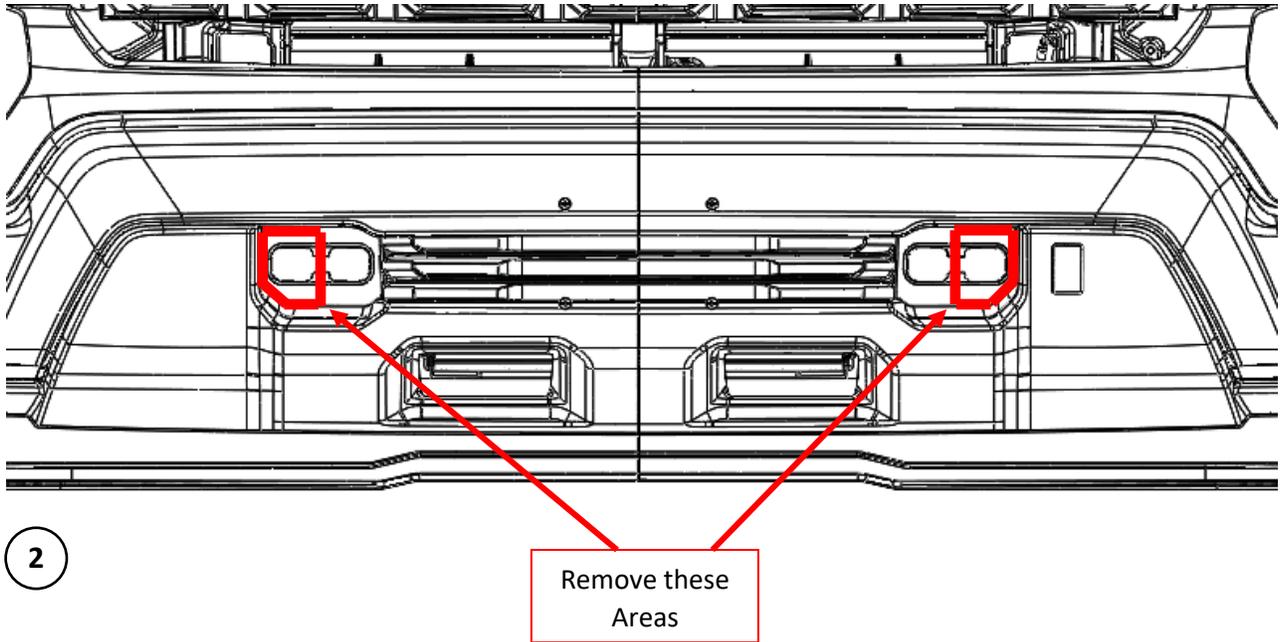
PB-23S1-PSHASHM - BILL OF MATERIALS

PARTS	
<p>Part number: PB-23S1-MNTBKT-#umbd</p> <p>Description: UPPER MOUNTING BRACKET-DS</p> <p>QTY: 1</p>	
<p>Part number: PB-23S1-MNTBKT-#umbp</p> <p>Description: UPPER MOUNTING BRACKET-PS</p> <p>QTY: 1</p>	
<p>Part number: PB-23S1-MNTBKT-#lmbd</p> <p>Description: LOWER MOUNTING BRACKET -DS</p> <p>QTY: 1</p>	
<p>Part number: PB-23S1-MNTBKT-#lmbp</p> <p>Description: LOWER MOUNTING BRACKET -PS</p> <p>QTY: 1</p>	
<p>Part number: PB-23S1-MNTBKT-#fbw</p> <p>Description: FRAME BRACKET WELDMENT</p> <p>QTY: 2</p>	
<p>Part number: PB-UNIV-UPRLRG</p> <p>Description: PUSH BUMPER UPRIGHT LARGE</p> <p>QTY: 1</p>	
<p>Part number: PB-UNIV-UPRLRG-WIRE-#swcp</p> <p>Description: LARGE STEEL WIRE CHANNEL-PS</p> <p>QTY: 1</p>	
<p>Part number: PB-UNIV-UPRLRG-WIRE-#swcd</p> <p>Description: LARGE STEEL WIRE CHANNEL-DS</p> <p>QTY: 1</p>	

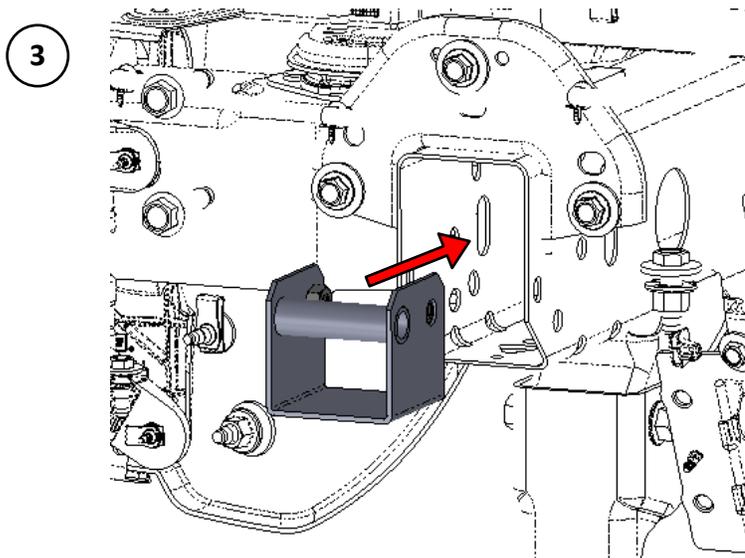
HARDWARE	
<p>Part number: 1-FST-06-61215-AL2</p> <p>Description: 3/8-16 X 1-1/4" BH CAP SCREW</p> <p>QTY: 8</p>	
<p>Part number: 1-FST-50-11208-AL2</p> <p>Description: 3/8 BLACK FLAT WASHER</p> <p>QTY: 16</p>	
<p>Part number: 1-FST-35-31200-AL2</p> <p>Description: 3/8-16 Nylon Insert Locknut – AL2000</p> <p>QTY: 8</p>	
<p>Part number: 1-FST-06-60825-AL2</p> <p>Description: 1/4-20 x 5/8" BH CAP SCREW</p> <p>QTY: 6</p>	
<p>Part number: 1-FST-35-31000-AL2</p> <p>Description: 1/4-20 NYLOCK NUT</p> <p>QTY: 6</p>	

Installation

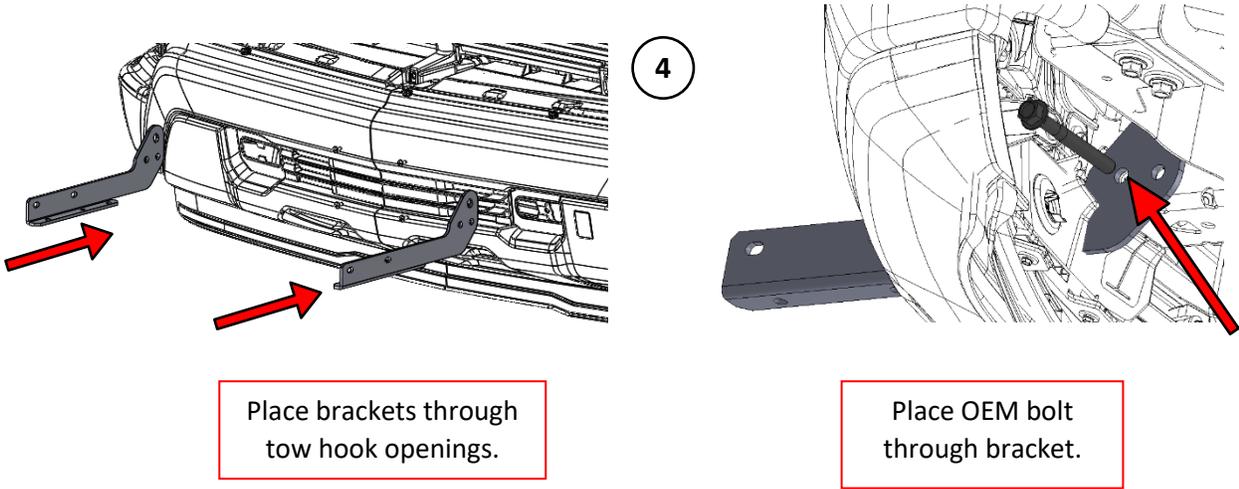
- 1.) Remove the fascia assembly & front grill. There are several screws and plastic fasteners securing the grill and fascia to the front of the vehicle. Take care not to damage the grill fascia assembly as it is removed.
- 2.) If the vehicle is equipped with tow hooks, remove them and trim back opening to clear new mounting brackets. (As shown below)



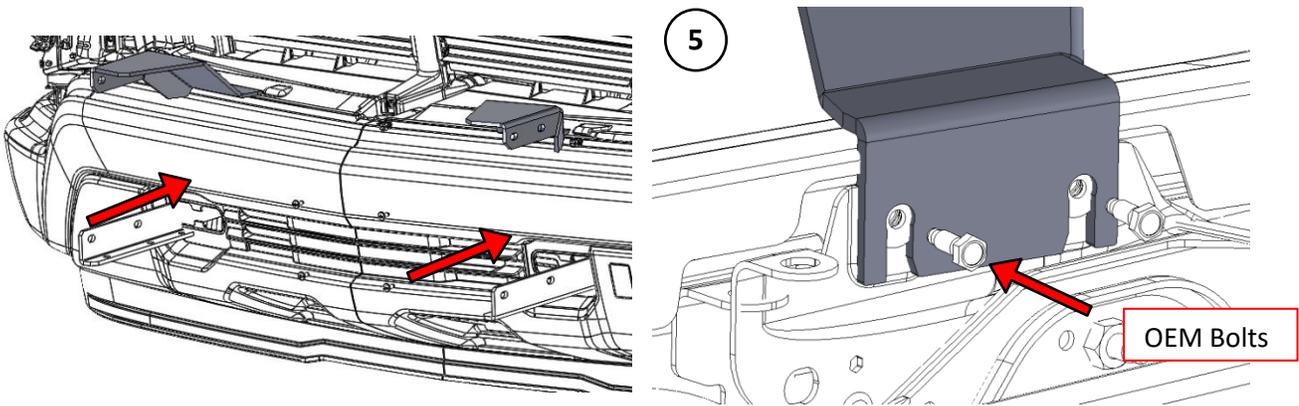
- 3.) Install the driver and passenger inner frame brackets, line up the welded nuts with the slotted holes in the frame.



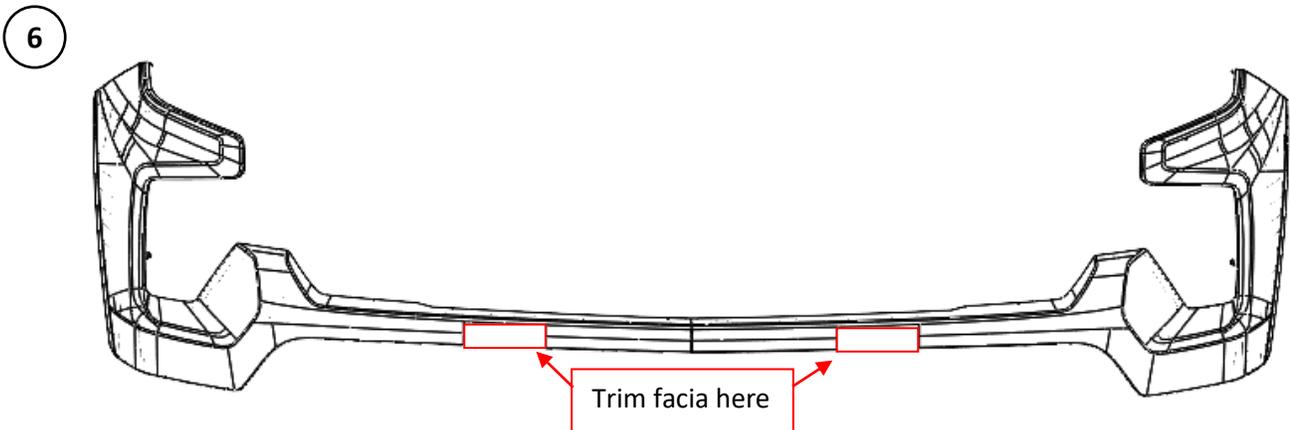
4.) Install the driver and passenger lower mounting brackets to the frame of the vehicle. Slide the lower brackets through the tow hook openings and line up the holes on the bracket to the vehicle. Secure the mounting brackets with the OEM tow hook bolts. Tighten hardware to 30-35 ft/lbs.



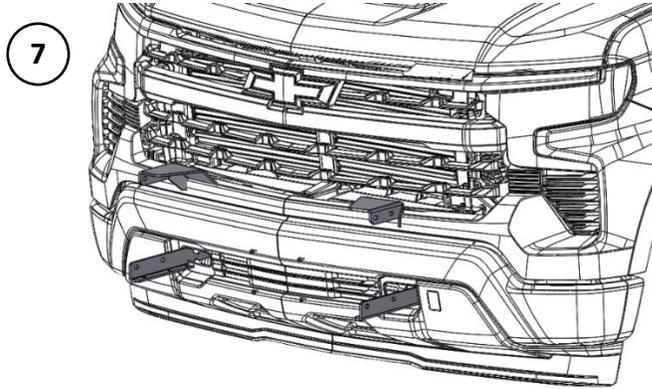
5.) Install driver and passenger upper mounting brackets to the vehicle using the OEM hardware.



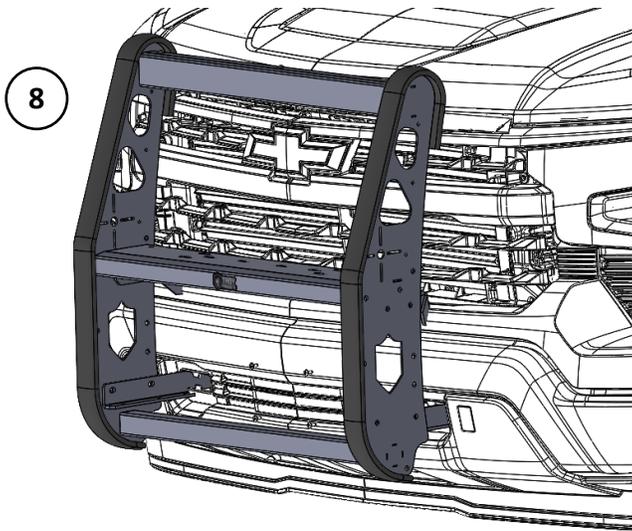
6.) Trim fascia in designated locations as shown below.



7.) Reinstall the front fascia and grill assembly.



8.) Install the push bumper assembly using the provided 3/8-16 x 1-1/4"lg BH cap screws (Qty-8). Align the push bumper and tighten all fasteners to 30-35 ft-lbs.



9.) Install the two wire covers (#swcd & #swcp) with the provided (Qty-6) ¼-20 x 5/8"lg BH Cap Screws and the (Qty-6) ¼-20 Nylock Nuts. **THE WIRE COVERS SHOULD BE INSTALLED ONLY AFTER ALL THE LIGHTING HAS BEEN PROPERLY INSTALLED**

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**