

A division of Troy Sheet Metal Works, Inc. 1024 South Vail Avenue, Montebello, CA 90640 www.troyproducts.com 323 720-4100

Part No:PB-21DUR-MNTBKTVehicle: Dodge DurangoDescription:Front Push BumperModel year: 2021+

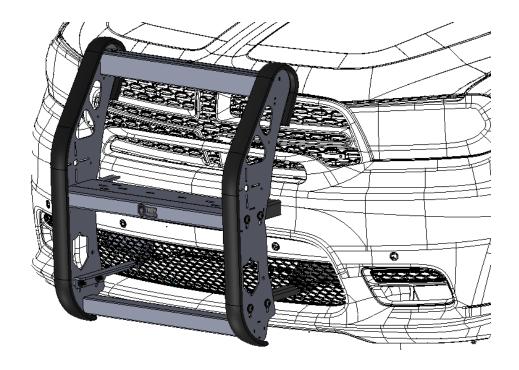


Tools Required: 7/32 Allen wrench 9/16 socket/wrench

5/32 Allen wrench Jig saw + metal blade

Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included (check against bill of materials table.)

IMPORTANT NOTE: This Push Bumper Assembly can be installed with the optional stiffener plates.



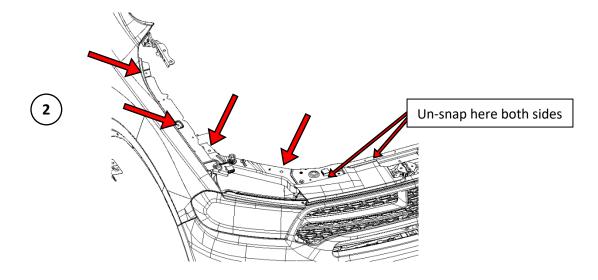
Quick Guide

- 1. Remove the OEM bumper cover.
- 2. Remove the foam bumper
- 3. Install the mounting brackets (do not tighten hardware)
- 4. Test fit push bumper
- 5. Tighten down mounting bracket fasteners (30-35 ft-lbs.)
- 6. Remove push bumper.
- 7. Trim the radiator airflow chutes.
- 8. Trim and reinstall the grille and bumper cover assembly.
- 9. Install and align the push bumper. Tighten fasteners (30-35 ft-lbs.)

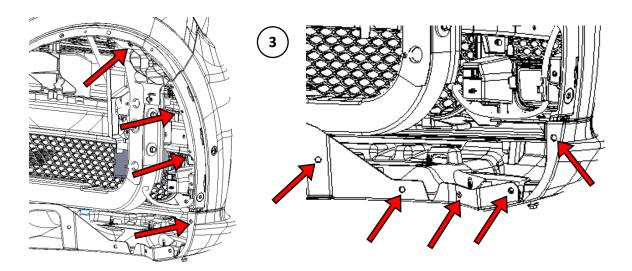
PB-21DUR-PSHASM - BILL OF MATERIALS

PARTS			
Part number:	~~~	Part number:	
PB-21DUR-MNTBKT-#dsw		PB-21DUR-MNTBKT-#psw	
Description:	0	Description:	
BUMPER BRACKET WELDMENT-PS		BUMPER BRACKET WELDMENT-DS	
QTY: 1	(o	QTY: 1	
Part number:	Permanen	Part number:	Ť
PB-UNIV-UPRSML		PB-UNIV-UPRSML-WIRE-#swcp	1)/
Description:		Description:	#//
PUSH BUMPER UPRIGHT SMALL	()\ ()\	SMALL STEEL WIRE CHANNEL-PS	
QTY: 1		QTY: 1	Ш
Part number:	N		
PB-UNIV-UPRSML-WIRE-#swcd	1		
Description:			
SMALL STEEL WIRE CHANNEL-DS			
QTY: 1			
HARDWARE			
Part number:		Part number:	
1-FST-06-61215-AL2		1-FST-50-11208-AL2	
Description:		Description:	
3/8-16 X 1-1/4" BH CAP SCREW		3/8 BLACK FLAT WASHER	
QTY: 8		QTY: 16	
Part number:			
1-FST-35-31200-AL2			
Description:			
3/8-16 Nylock Nut			
QTY: 8	4		

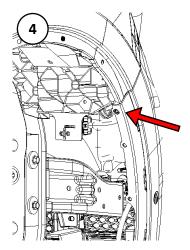
- 1.) Remove the entire factory front bumper cover and grill assembly. There are several screws, plastic fasteners and rivets securing the bumper facia to the front of the vehicle. Take care not to damage the bumper cover assembly as it is removed.
- 2.) Open the hood and remove the several push pin rivets that attach the inner plastic covers to the front structure. Repeat for the driver side. Next, un-snap the upper grill from the radiator support.



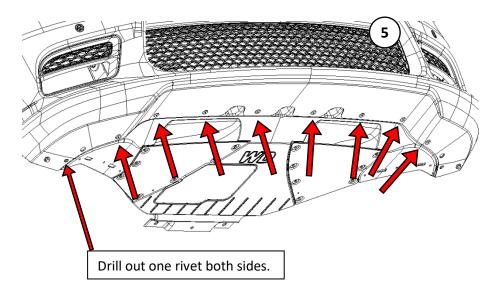
3.) Remove plastic push pin rivets located in the wheel wells (this is typical on both driver and passenger sides). Loosen the front part of the fender flares. Next, remove the 5 lower wheel well liner screws (typical both sides).



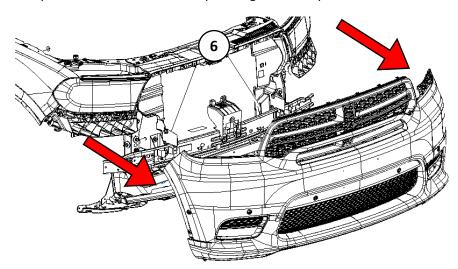
4.) Remove the 10mm bolt that secures the side fender. (This is typical on both driver and passenger sides). Disconnect any wire harnesses that may inhibit the bumper removal.



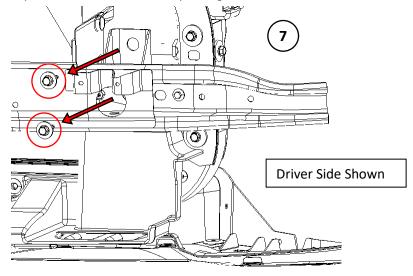
5.) Remove the several 10mm bolts securing the lower bumper cover. Also, drill out the 1 metal rivet on the far outside mounting point. (typical both sides)



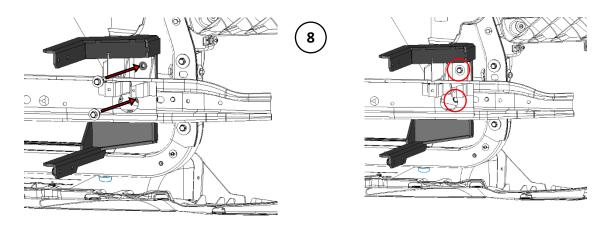
6.) Carefully remove the entire front bumper and grill assembly. Also remove the center foam block



7.) Remove the two bumper bolts on both driver and passenger sides.

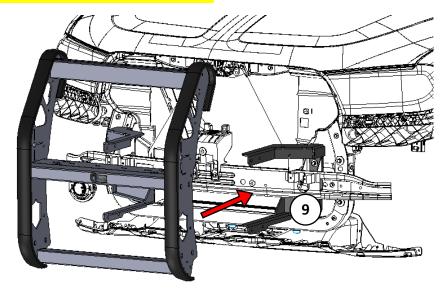


8.) Install the driver (#dsw) and passenger (#psw) brackets. Place the bracket between the frame flange and the bumper flange. Use the OEM bolts removed from step 7 to secure the brackets. **DO NOT TIGHTEN HARDWARE AT THIS TIME**



9.) Test fit the push bumper (PB-UNIV-UPRSML) with the bumper cover assembly off to ensure proper fitment. Line up all the holes and secure with the provided (Qty-8) 3/8-16 X 1-1/4" long BH Cap Screws.

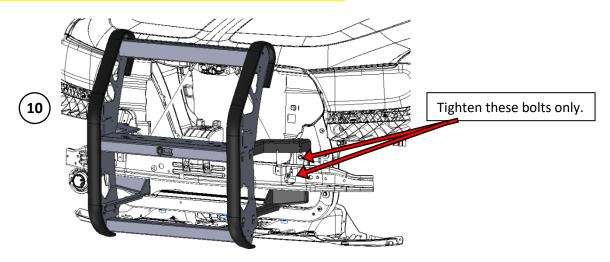
DO NOT TIGHTEN HARDWARE AT THIS TIME



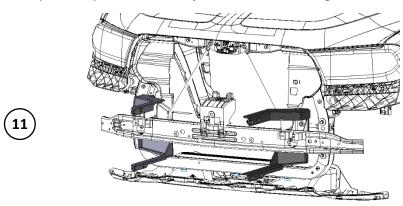
10.) Align and adjust the push bumper as necessary. Tighten the fasteners to 30-35 ft-lbs.

TIGHTEN DOWN THE MOUNTING BRACKET HARDWARE ONLY.

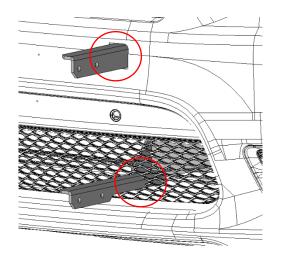
DO NOT TIGHTEN THE PUSH BUMPER HARDWARE AT THIS TIME.



11.) Remove the push bumper and follow **Steps 12-14** to reinstall the grille and bumper cover assembly.

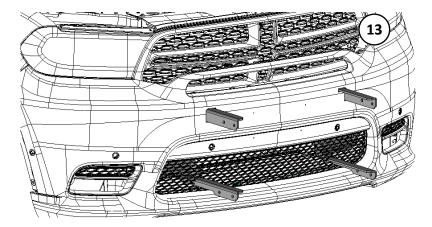


12.) Before installing the bumper cover assembly, trim the slots on both sides as needed to clear the mounting brackets. (Please note the Durango bumper cover changes depending on the model year, so take extra care to ensure the proper placement of these slots).



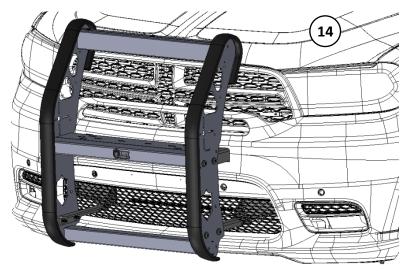
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13.) Carefully reinstall the front grill and bumper cover assembly.

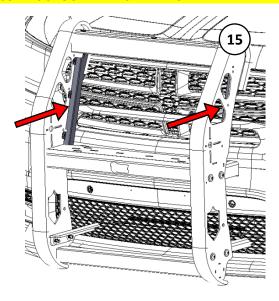


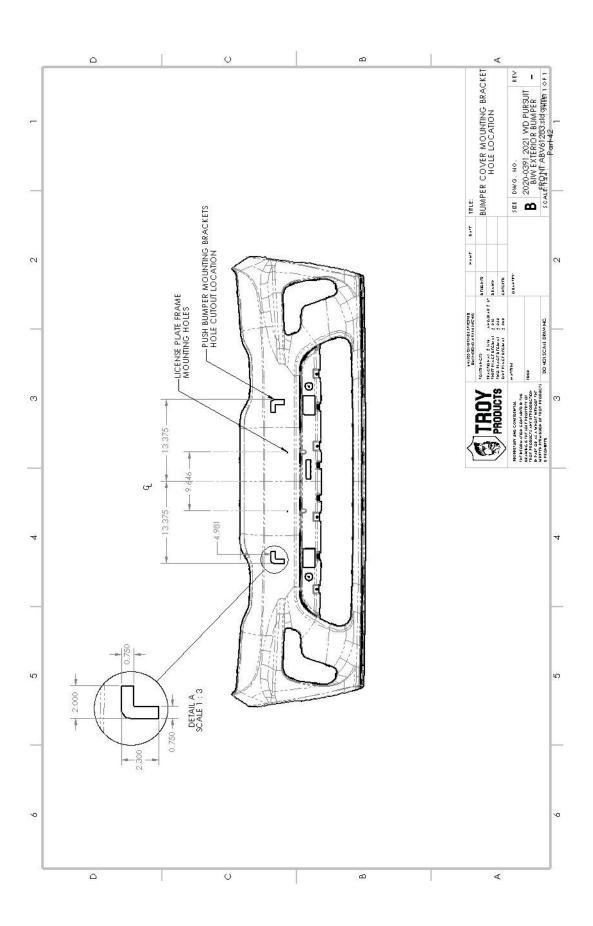
 $14.) Install and align the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using the push bumper using the provided (Qty-8) 3/8-16 \ x \ 1-1/4" lg BH Cap Screws. Tighten all fasteners to the push bumper using t$





15.) Install the two wire covers (#swcd & #swcp) with the provided (Qty-6) ¼-20 x 5/8" lg BH Cap Screws and the (Qty-6) ¼-20 Nylock Nuts. THE WIRE COVERS SHOULD BE INSTALLED ONLY AFTER ALL THE LIGHTING HAS BEEN PROPERLY INSTALLED





Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**