



TROY PRODUCTS

INSTALLATION INSTRUCTIONS

Jan 15, 2019

Revision 0

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 800 700-8769

Part No: DP-EXP18-SET
Description: Door panels

Vehicle: Ford Expedition
Model year: 2018



I.) Remove O.E.M. door panel:

- Remove plastic cover plate by prying away from door, exposing fasteners.
- Remove (2) fasteners attaching door panel to door.

(2.)



- Remove screw in bottom of door panel.



(3.)

- Pull up on door panel and separate from door.

DP-EXP18-SET

- Disconnect door handle cable.
- Disconnect electrical connector.
- Disconnect door lock cable.
- Remove door panel.

II.) Install door panel:

- Place door panel flange into window opening and center in the window opening.

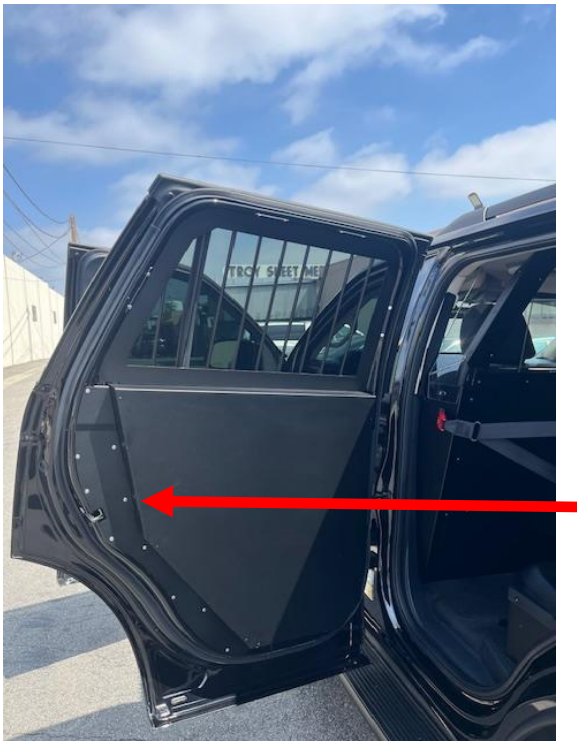


III.) INSTALL GAP PANEL

- Place gap panel over the door panel, assuring all mounting holes align including the door locking mechanism.
- Once all mounting holes align, drill the first hole across the door's locking mechanism. Use the first mounting hole as a guide for the rest of the 3/16" holes.

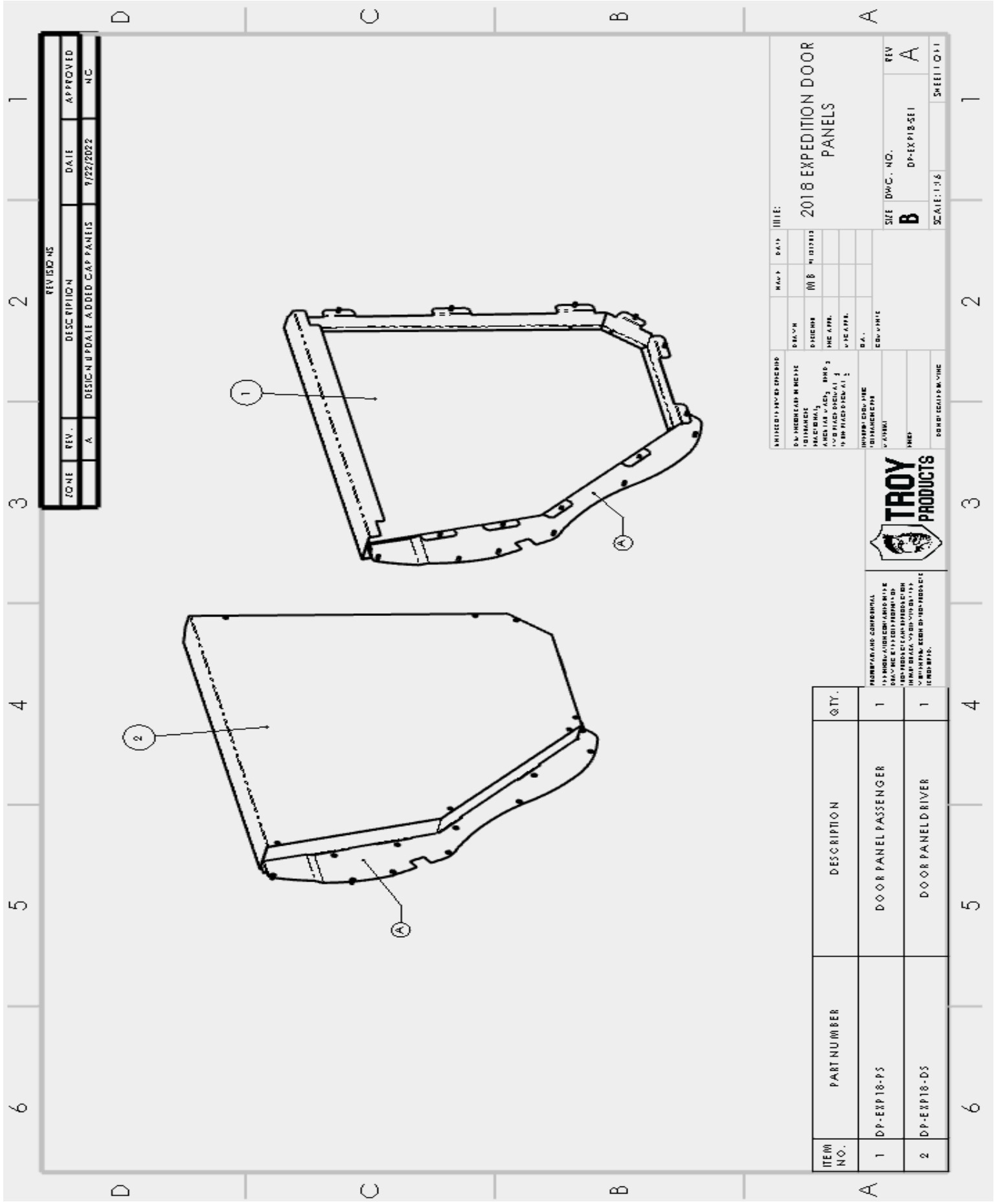


- Begin drilling to insert 1 pop rivet at a time, this will allow the material to displace evenly assuring a proper fitment. Drill/ insert one pop rivet at a time in a synchronized pattern, one above the first "guide" pop rivet following one in the bottom.



- ****Use caution when drilling to avoid drilling into door components****
- Repeat above procedure for opposite side of vehicle.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769**.



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	DESIGN UPDATE ADDED CAR PANELS	7/22/2022	HC

UNIFIED ENGINEERING		DATE	DATE	DATE
DESIGNED BY	W.B.	7/13/2022		
CHECKED BY				
APPROVED BY				
DATE				
SCALE				
TITLE: 2018 EXPEDITION DOOR PANELS				
SIZE		DMC. NO.	REV	
B		DP-EXP18-SET	A	
SCALE: 1:1		SHEET 1 OF 1		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DP-EXP18-PS	DOOR PANEL PASSENGER	1
2	DP-EXP18-DS	DOOR PANEL DRIVER	1



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