

A division of Troy Sheet Metal Works, Inc.
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www.troyproducts.com 323 720-4100

Part No: DP-21TH
Description: Rear door panels

Vehicle: Chevrolet Tahoe
Model year: 2021-2025



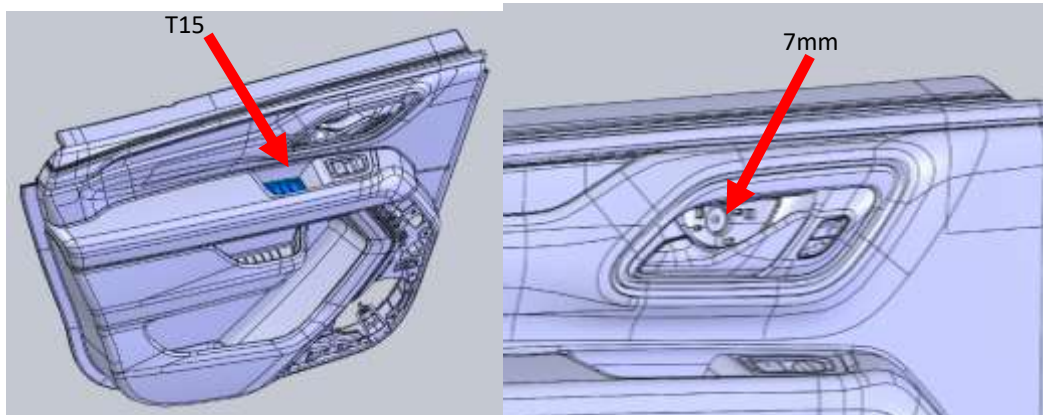
Tools Required

7mm socket	Drill with 3/16" bit	Body panel removal tools
T15 driver	Rivet gun with 3/16" nosepiece	

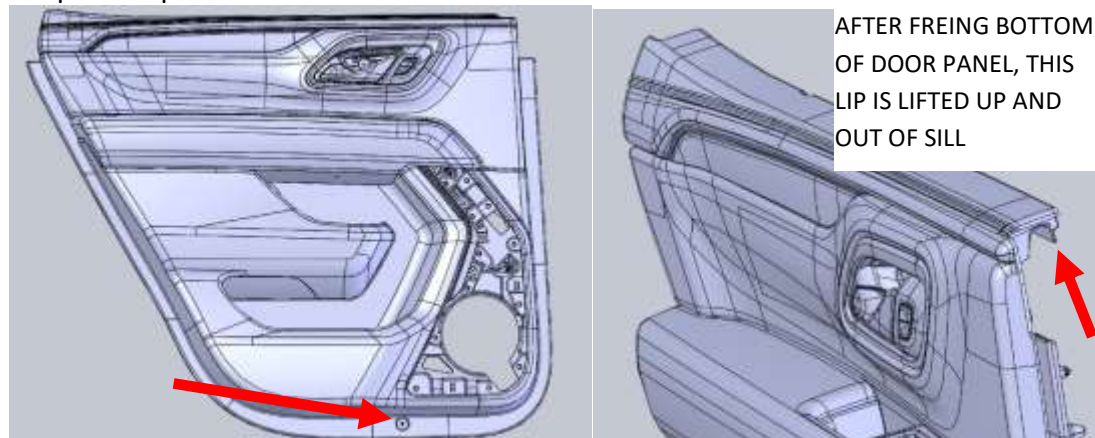
Troy Products recommends reading through all installation instructions prior to installation to check all necessary parts have been included.

I.) Door panel removal:

- 1.) Remove rubber trim from hand-hold area. Remove plastic trim from door handle using body-panel pry tool. Using a 7mm socket and a T15 driver, remove two fasteners present in hand-hold and one from door handle area.



- 2.) Remove fastener in indicated location using 7mm socket. Pull door panel away from door by prying the bottom of the panel away from the door and working your way to the top. Door panel can be lifted off of door sill.



- 3.) **IMPORTANT:** Window switch must be re-attached and stowed in door cavity for door to prevent error codes after door panel installation. Remove switch from door panel, along with rest of loom shown below. Re-attach window switch and secure against door with bubble wrap.



II.) Door panel installation:

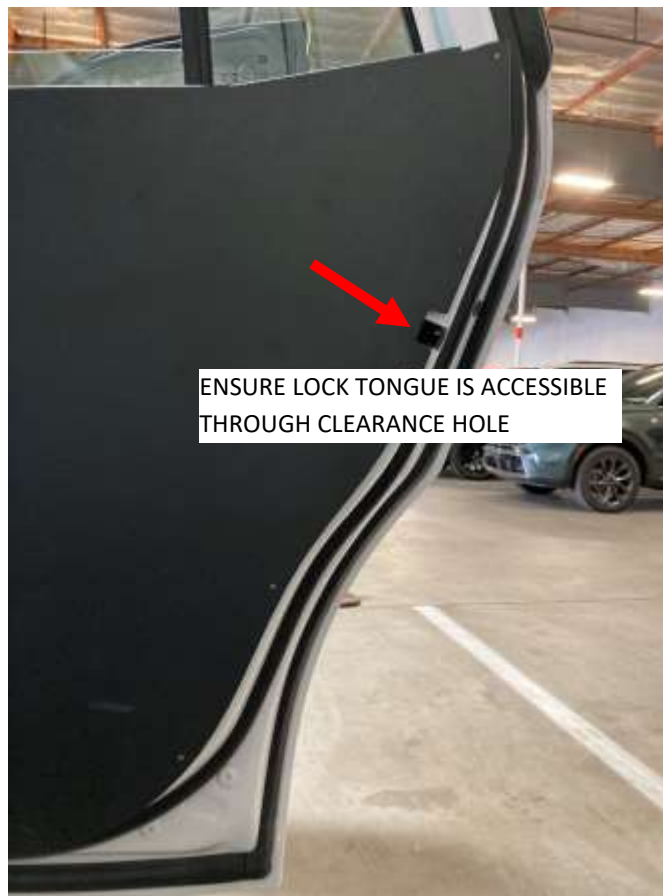
****KEY NOTE****

Door panel must be installed with over OEM door trimming.

- 4.) Insert door panel into door, placing flange inside rubber channel between window and steel. Flange should be surrounded on both sides by rubber. Door is shown without panel for clarity.

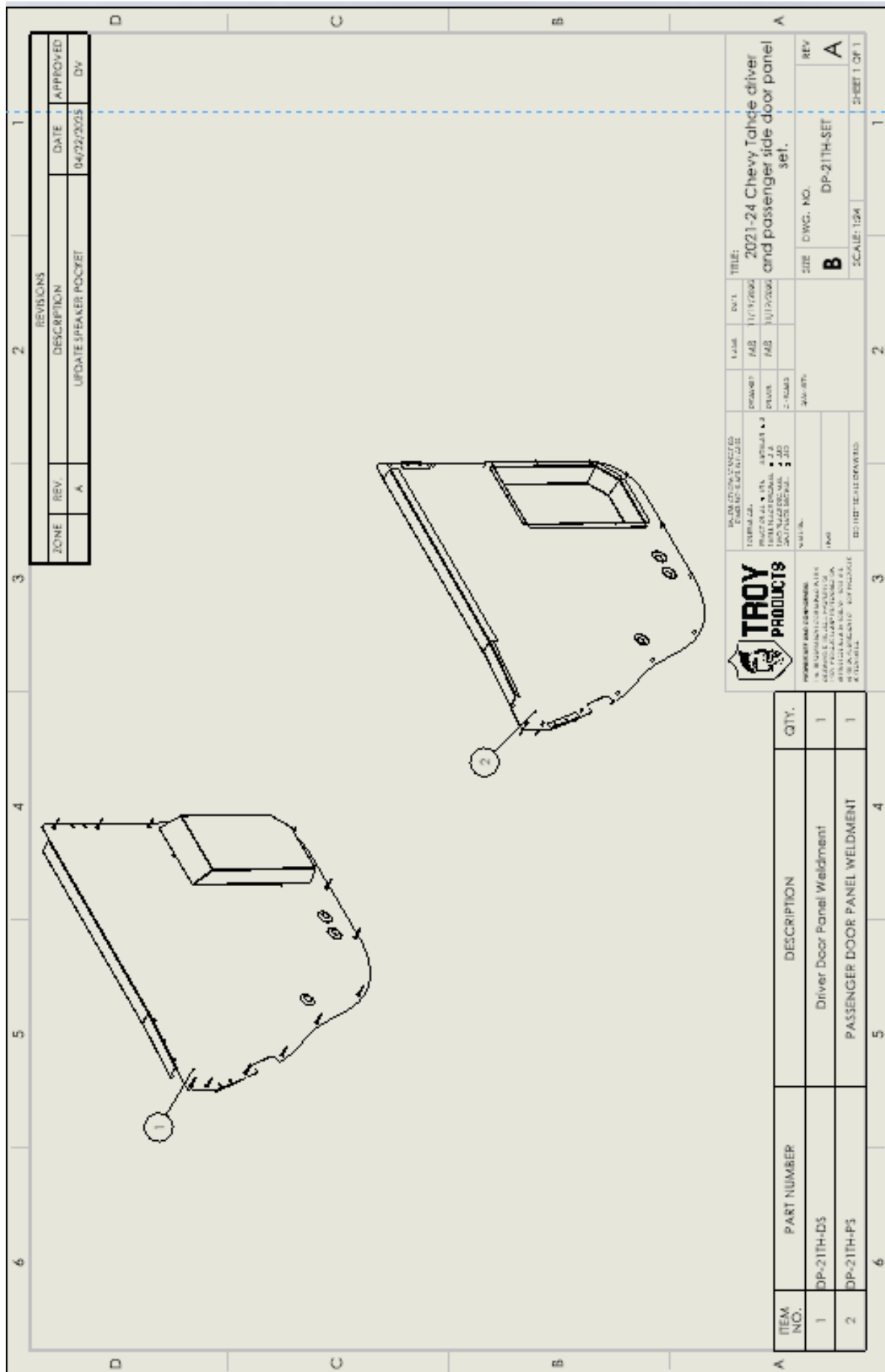


- 5.) Ensure panel is lined up properly by using flange and door profile for alignment. Ensure lock tongue is accessible through clearance hole. Mark rivet locations with a sharpie, remove door panel, and drill holes in door with 3/16" drill bit.



6.) Rivet door panel into place using provided 3/16" rivets.

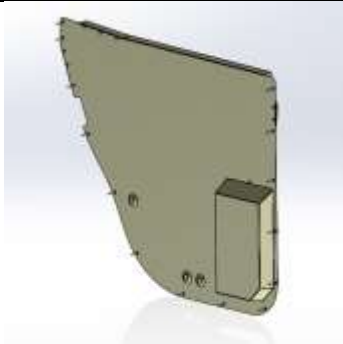
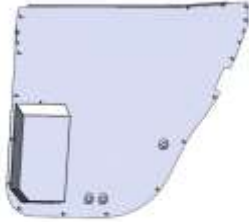
Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769**.



BILL OF MATERIALS

BOM shows both window guard and window screen configurations.

A. Window Screens

Part #	Description	Qty.	Picture
DP-21TH-SET-#ds	Driver side panel	1	
DP-21TH-SET-#ps	Passenger side panel	1	

B. Hardware

1-FST-55-56000	3/16 pop rivet 0.251-0.375 grip range	28	
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