



TROY PRODUCTS

INSTALLATION INSTRUCTIONS

Feb 18, 2020

Revision 1

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
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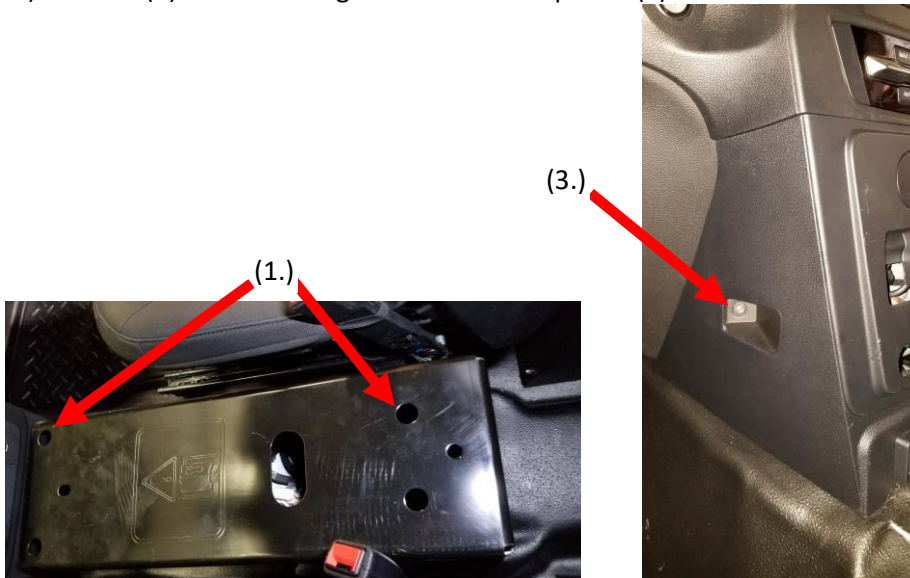
Part No: CC-UV20-L-20
Description: Console

Vehicle: Ford P.I. UV
Model year: 2020



I.) Remove O.E.M. floor plate:

- 1.) Loosen (4) bolts securing the O.E.M. floor plate. (2) front bolts do not need to be removed.



- 2.) Remove O.E.M. floor plate.

II.) Remove O.E.M. dash plate and modules:

- 3.) Remove (2) bolts from either side of lower dash.
- 4.) Un-snap center dash panel from dash.
- 5.) Disconnect parking brake module, USB module and DC outlet module.
- 6.) Remove parking brake module, USB module and DC outlet module.
- 7.) Route cables thru holes and re-install dash panel.
- 8.) Install and tighten (2) dash bolts to O.E.M. specifications.

III.) Install O.E.M. modules in troy console:

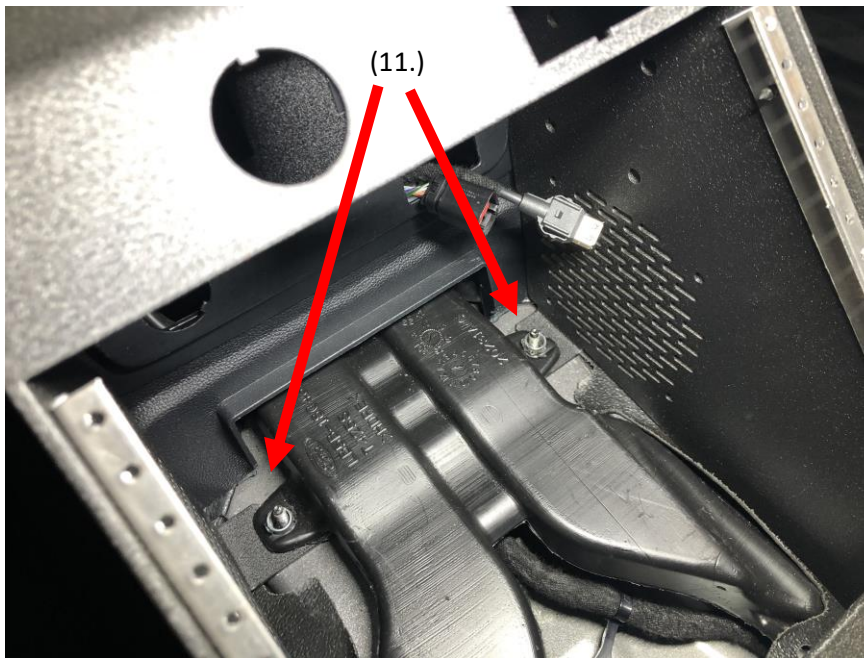
- 9.) Install parking brake module into Troy console as shown below using (3) provided #8-32 nylon locking nuts. Tighten securely but do not over-tighten.



- 10.) Install O.E.M. DC outlet and USB module into Troy console.

IV.) Install Troy Console:

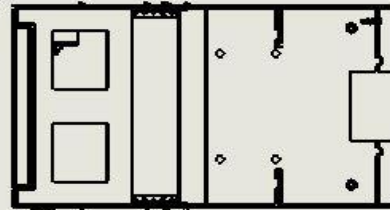
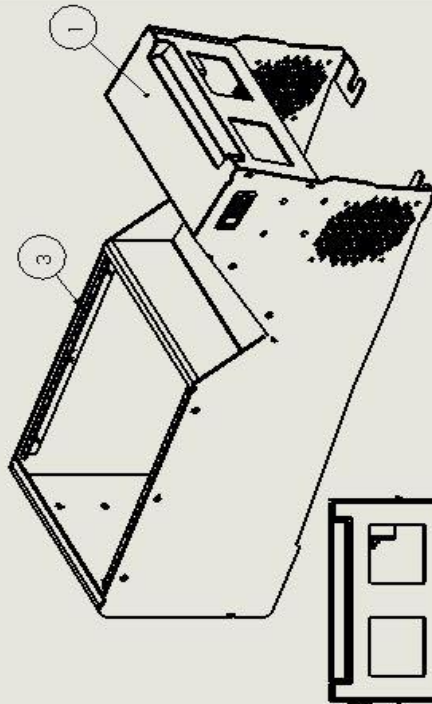
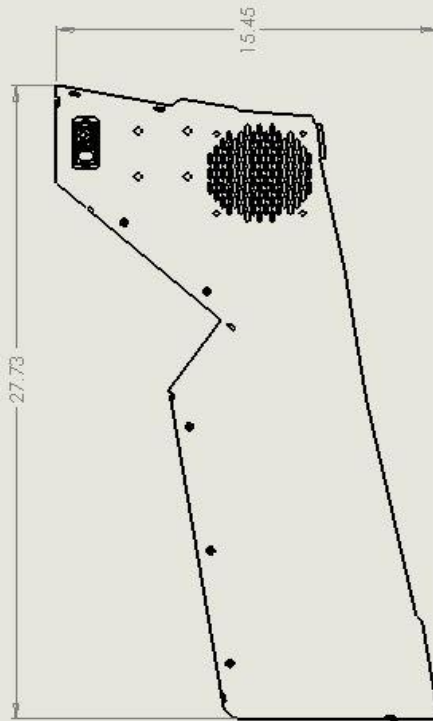
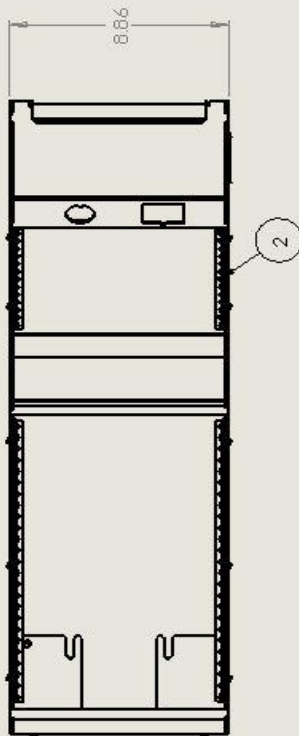
- 11.) Place console onto metal floor of vehicle (console tabs are UNDER A/C duct tabs, spacers and rubber mat) and align with previously loosened bolts and slide forward under the AC ducts until console contacts dash.



- 12.) Connect parking brake module, USB module and DC outlet module.
13.) Fasten console to floor using (4) O.E.M. M6 nuts. Tighten securely.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769**.

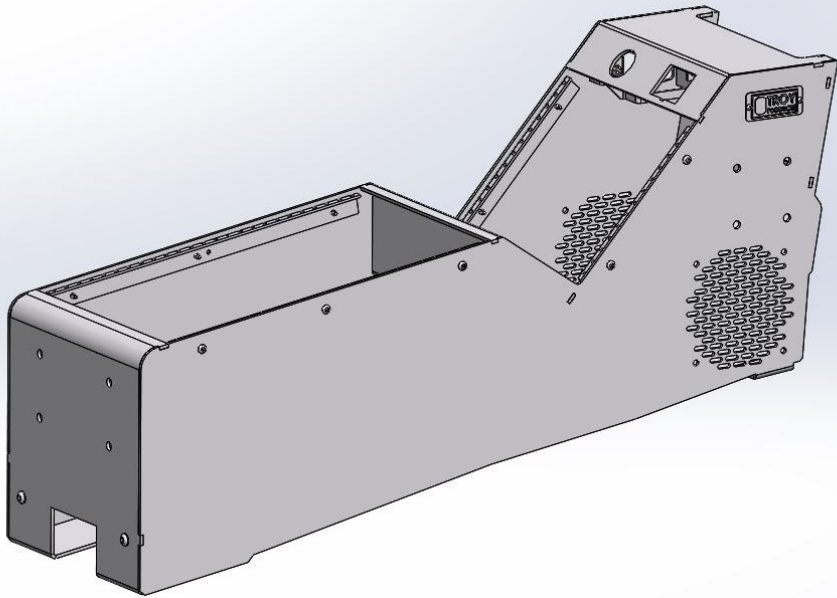
REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
	A	Remove rear cover	12/4/2019
	B	Added harness tunnel hardware	12/18/2019
			PFM
			PFM



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CC-UV20-L-20-#hw	Housing weldment	1
2	AC-RAIL-7	7" Faceplate rail	2
3	AC-RAIL-13	13" face plate rail	2
4	3-PAK-TPLO-GO	Troy logo plate	1
5	1-FST-02-91654A	#4 x 3/16 drive screw	2
6	1-FST-05-330305	#8 x 1/2" BH sec Torx screw	10
7	1-FST-35-31125-stc	#8-32 Nylon locknut (loose)	3
8	HW-CC-C06	Console hardware kit	1
9	1-FST-35-31000	# 1/4-20 nylon nut	2
10	1-FST-06-60825	# 1/4-20 x 5/8" BH socket screw	2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL DECIMAL ANGLES HOLE PLACES DECIMAL ANGLES	DRAWN ATB	DATE 10/23/19	1024 South Vail Avenue Montebello, CA 90640-6020
DECHECKED BY ENC APPR. ENC APPR. OIA.			TITLE: 2020 Ford UV console
COMMENTS: PROPERTY AND CONSTRUCTION OF THIS DRAWING REMAINS THE SOLE PROPERTY OF THE COMPANY WHICH IT REPRESENTS AND NO PART OF IT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE COMPANY.			SIZE DWG. N.O. B CC-UV20-L-20
SHEET 1 OF 1			

CC-UV20-L-20
BILL OF MATERIALS

PART#	DESCRIPTION	QTY.	PHOTO
CC-UV20-L-20-#hw	Housing	1	
1-FST-35-31125	#8-32 Nylon lock nut	3	
1-FST-06-60825	#1/4-20 X 5/8" BH socket screw	2	
1-FST-35-31000	#1/4-20 Nylon Nut	3	
HW-CC-06	Hardware Kit		(1) AC-MCM, (1) AC-MICLIP, (4) 3/8-16 X 3/4 " Carriage Bolts, 3/8-16 Flange Nuts, 25 Pk Security Torx Screws