



INSTALLATION INSTRUCTIONS

A division of Troy Sheet Metal Works, Inc.
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Revision 0

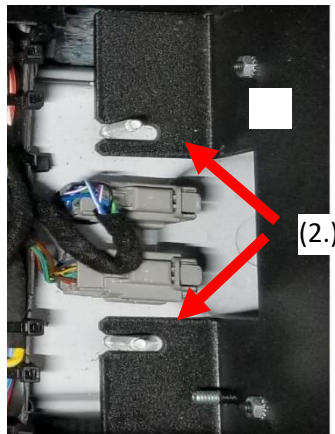
Part No: AC-UV20-HC
Description: Harness Tunnel Assembly
Tools Needed: 5/32 Allen L Key, 3mm Allen Key, 7/16" Wrench

Vehicle: Ford PIUV
Model year: 2020



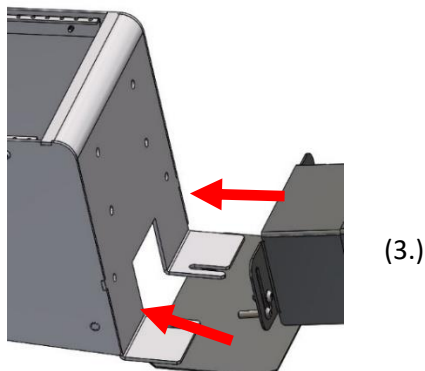
I.) Remove lower front cover (if installed on console):

- 1.) Remove lower cover, (2) BH Cap screws and nuts (1 on each side).
- 2.) If using a short Console install Harness Cover plate at this time onto the OE M6 studs on the floor pan



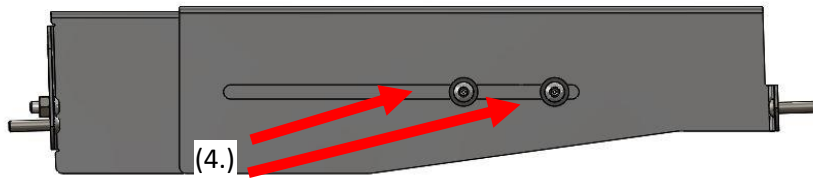
II.) Install Harness Tunnel Inner :

- 3.) Utilizing the (2) ¼-20 button head cap screws and nuts removed earlier from the lower console cover, install the inner harness tunnel to the console.



III.) Install Outer Harness Tunnel:

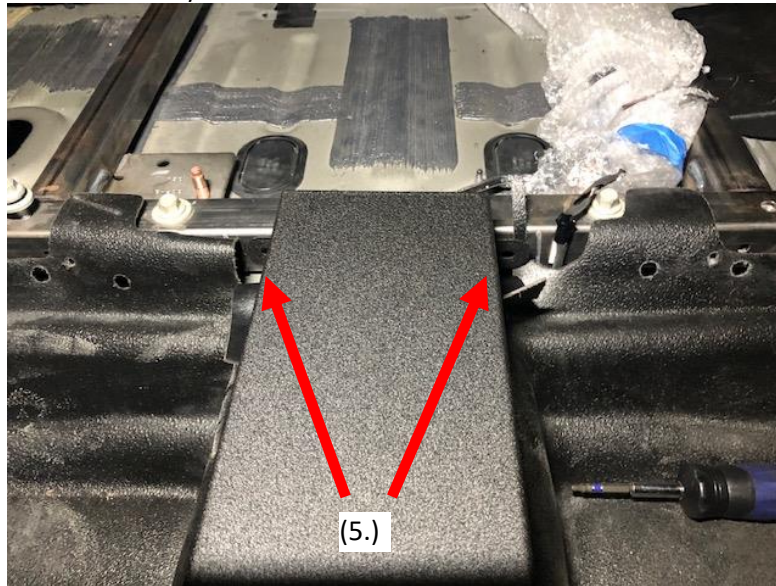
4.) Install the outer harness tunnel cover onto the inner cover using the (2) ¼-20 BH screws and (2) 1/4 " washers on each side. Do not tighten completely at this time.



IV.) Adjust outer tunnel housing and attach to frame

5.) Adjust outer tunnel housing to the proper length and attach to rear frame using the provided (2) M6 X 1.0 X 25mm BH socket screws.

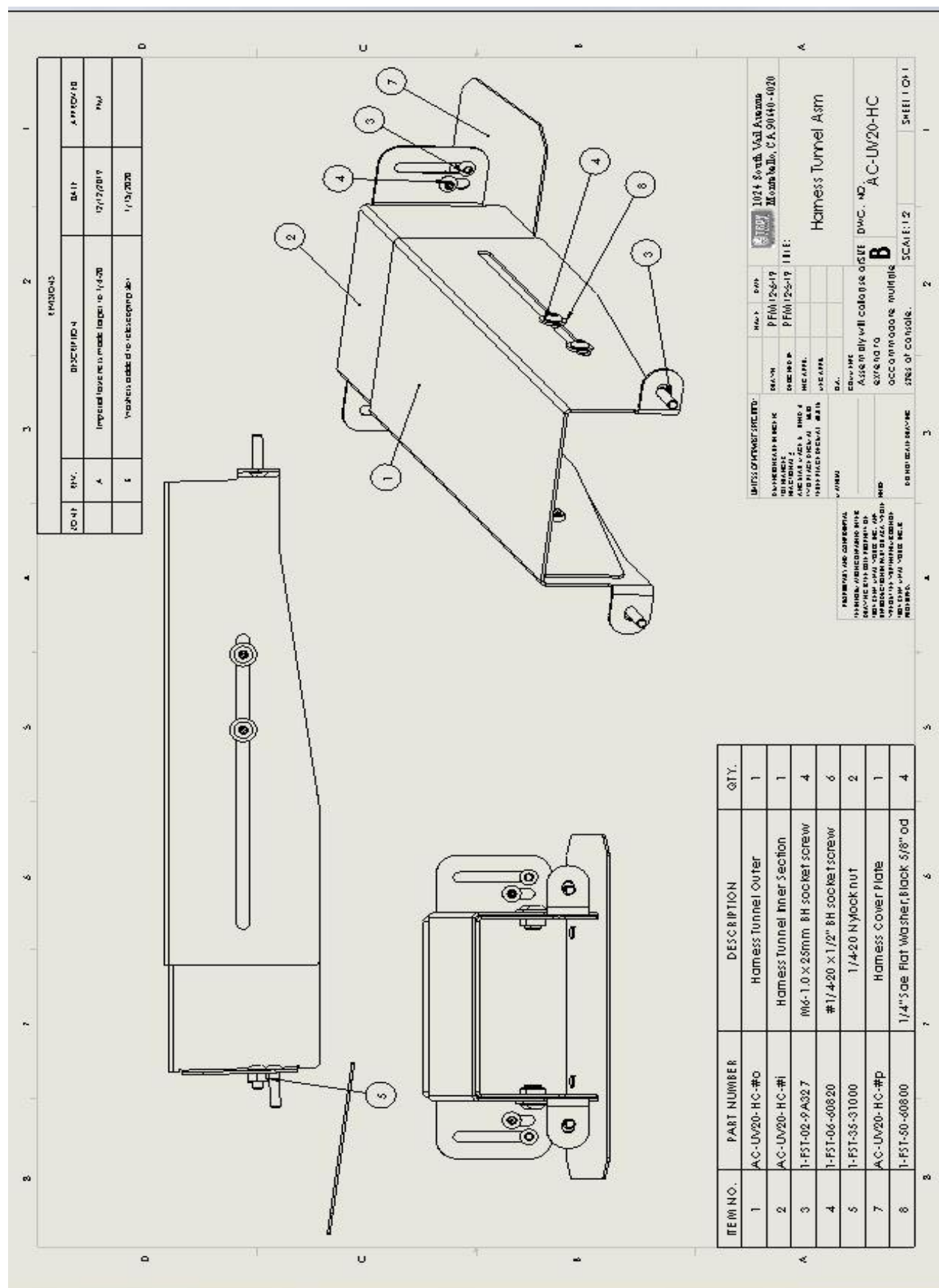
6.) Tighten all bolts securely at this time.



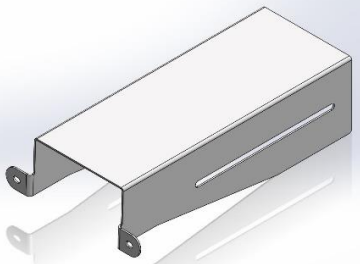
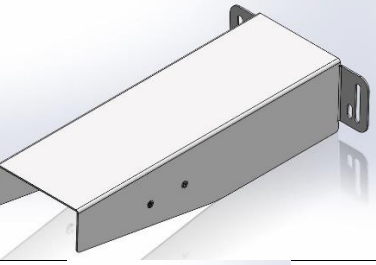
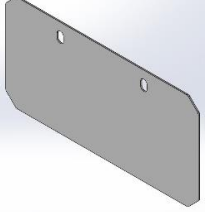
Below is what the completed installation will look like.



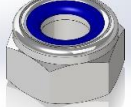
Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**



Parts List

Part #	Description	Qty	Photo
AC-UV20-HC-#o	Harness Tunnel Outer	1	
AC-UV20-HC-#i	Harness Tunnel Inner	1	
AC-UV20-HC-#p	Harness Cover Plate	1	

Hardware and Fastener List

Part #	Description	Qty	Photo
1-FST02-9A237	M6-1.0 X 25mm BH Socket Screw	4	
1-FST-06-60820	#1/4-20 X 1 / 2" BH Socket Screw	6	
1-FST-35-31000	#1/4-20 Nylock Nut	2	
1-FST-50-60800	#1/4 SAE Flat Washer, Black 5/8 OD	4	