

A division of Troy Sheet Metal Works, Inc. 1024 South Vail Avenue, Montebello, CA 90640 www.troyproducts.com 800 700-8769

Part No: AC-EXP18-R-SET Vehicle: Ford Expedition

Description: Cargo area side window screens Model year: 2018



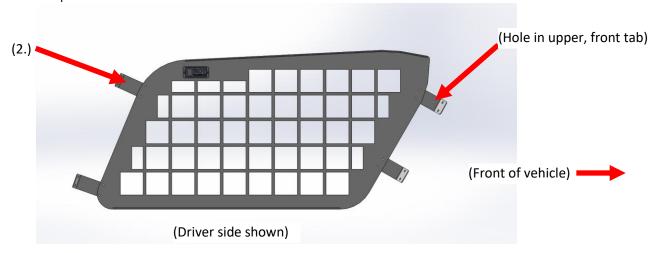
I.) Remove O.E.M. trim:

1.) Remove "C" pillar upper plastic trim and "D" pillar upper plastic trim.



II.) Install window guard:

2.) Center the window screen in the window and place the (4) window screen tabs against the "C" and "D" pillar sheet metal.



- 3.) Insure the (4) tabs contact the window frame.
- 4.) Using the window screen as a template, carefully drill (8) 3/16" holes (through existing holes in the mounting tabs) into the vehicle frame. Drill through one layer of sheet metal only. Be cautious to not drill through any wires or mechanical devices in the vehicle.

- 5.) Secure the window screen using (8) included pop rivets.
- 6.) Repeat previous steps on opposite side of vehicle.

III.) Re-install O.E.M. trim:

7.) Re-install the plastic trim.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**

