



Jan 25, 2022

Revision 1

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 323 720-4100

Part No: AC-CHV19-SET
Description: Window screens

Vehicle: Silverado 1500
Modelyear: 2019



Troy Products recommends reading through all installation instructions prior to installation to check that all necessary parts have been included.

IMPORTANT NOTES:

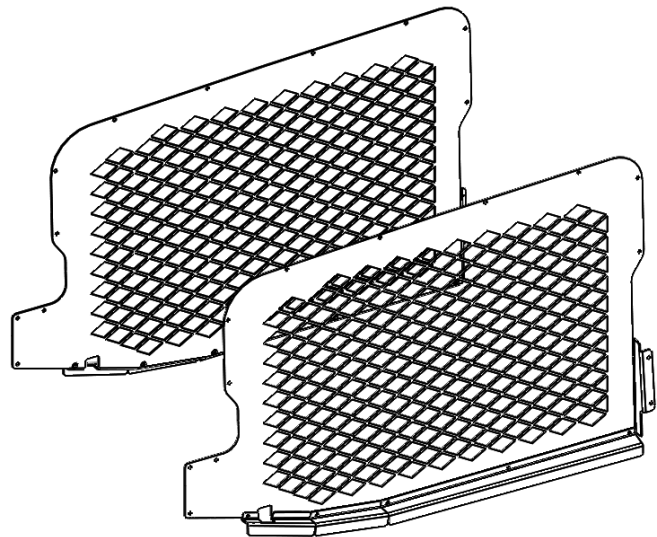
- Window screens can be installed with either OEM door panel or Troy products door panel.

Tools Required:

Drivers: 7mm

Misc: Body panel removal tools, pop rivet tool

Hardware pack is located inside a resealable plastic bag in the packaging cardboard box.

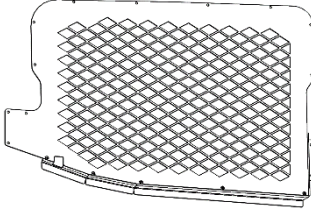
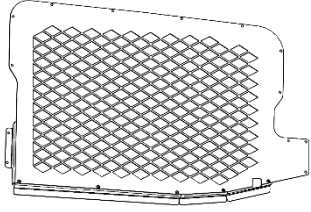


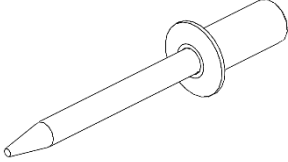
QuickStart Guide

1. Remove OEM door panel and remove upper plastic trim.
2. Replace OEM door panel or install Troy Products door panel, set window screen on door panel.
3. Verify correct functionality of door window glass, align and install window screen with provided hardware.

AC-CHV19-SET

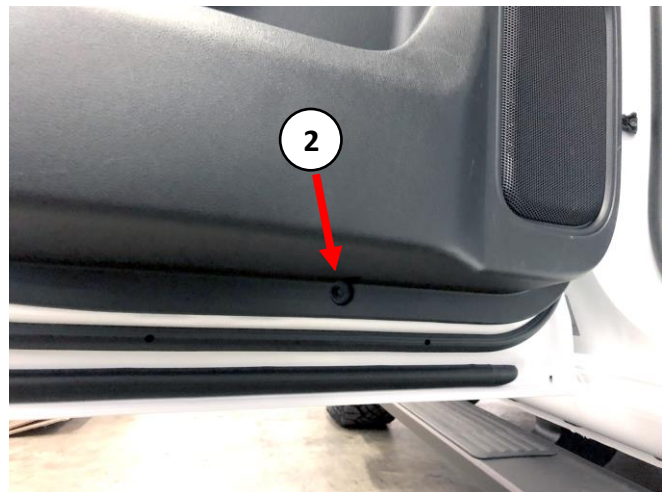
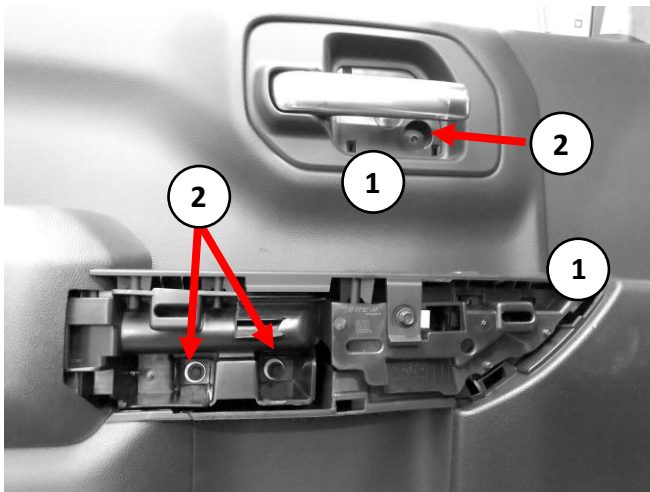
AC-CHV19-SET - BILL OF MATERIALS

PARTS			
Part number: AC-CHV19-DS Description: DRIVER WINDOW SCREEN QTY: 1		Part number: AC-CHV19-PS Description: PASSENGER WINDOW SCREEN QTY: 1	
			

HARDWARE	
Part number: 1-FST-55-56200 Description: Pop Rivet 3/16" QTY: 26	

Preparation_____

- 1.) Remove trim covers from arm rest and door latch.
- 2.) Remove (4) screws from door panel.



- 3.) Remove door panel by unsnapping and lifting it up.
- 4.) Remove upper plastic window trim, this will not be re-used

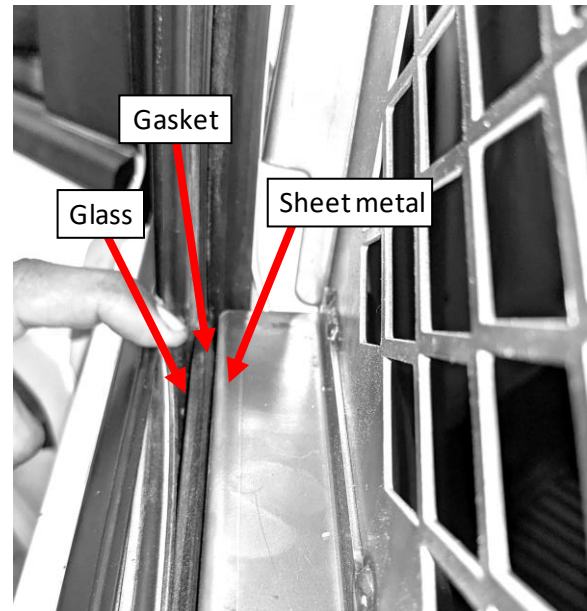


AC-CHV19-SET

- 5.) Re-install the OEM door panel and securely fasten or follow separate instructions to install Troy Products door panel.

Installation

- 6.) Place the window screen on top of the door panel with the flange inside the window gasket groove.



- 7.) Press the window screen firmly against door frame and confirm the screen perimeter is in full contact with the window frame.
- 8.) Temporarily secure window screen to door frame and confirm correct functionality of window glass mechanism, glass should not interfere with window screen. Adjust location of window screen as needed.
- 9.) Lower window glass.
- 10.) Using the window screen as a template, drill (13) 3/16" holes into the door frame. **Be careful to drill through only the first thickness of sheet metal. Do not drill into outer sheet metal skin.**



- 11.) Fasten the screen to the door using (13) supplied 3/16" dia. pop rivets. Repeat above steps on opposite side of vehicle.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**