



TROY PRODUCTS

INSTALLATION INSTRUCTIONS

Dec. 14, 2021

Revision 1

A division of Troy Sheet Metal Works, Inc.
1024 South Vail Avenue, Montebello, CA 90640
www.troyproducts.com 800 700-8769

Part No: AC-CHV19-RWS
Description: Rear window screen

Vehicle: 1500 Silverado
Model year: 2019

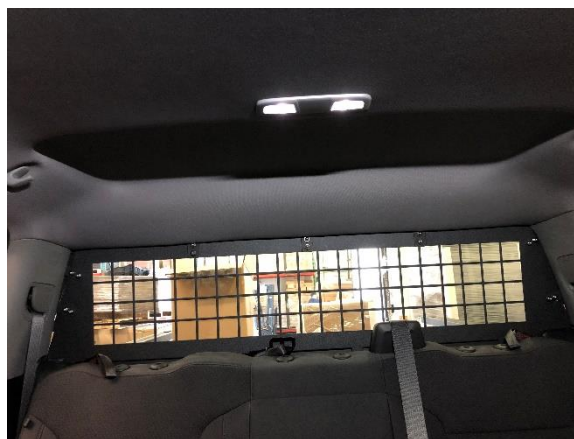


I.) Remove OEM trim:

- 1.) Remove upper "C" pillar plastic covers on both sides of vehicle.
- 2.) Remove (3) head rests.

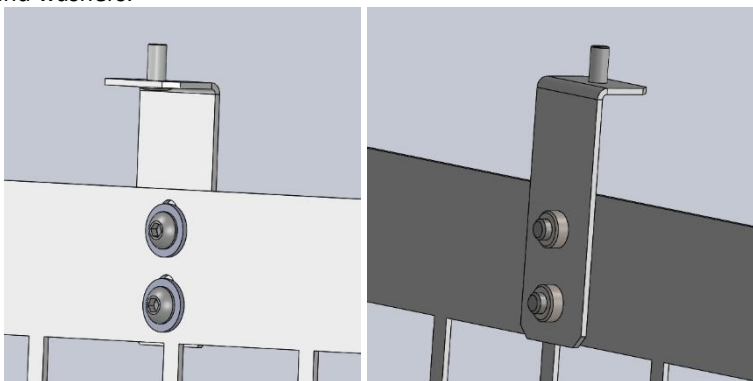
II.) Install window screen:

- 3.) Place window screen on top of the window ledge with bottom flanges facing toward front of vehicle.



- 4.) Install (3) short angle brackets behind headliner and fasten to the top of the window screen using (6) provided washers and 1/4-20 acorn nuts. Do not tighten at this time.

- a. Note: Some configurations come with PEM nuts instead of studs. These brackets should be assembled behind screen instead of in front of it using provided 1/4-20 x 1/2" button head screws and washers.



AC-CHV19-RWS

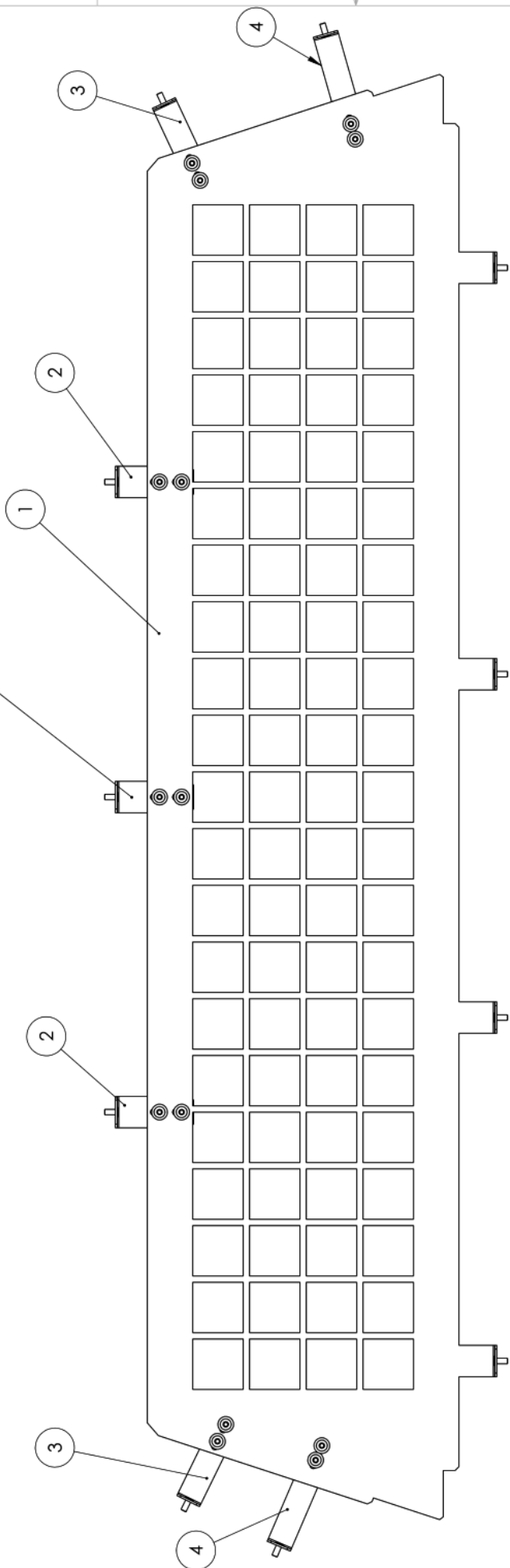
- 5.) Install (2) long angle brackets in lower corners of the window screen behind vehicle wiring and fasten to the window screen using (4) provided washers and ¼-20 acorn nuts. Do not tighten at this time.
- 6.) Install (2) medium length angle brackets above the previously installed angle brackets and fasten to the window screen using (4) provided washers and ¼-20 acorn nuts. Do not tighten at this time.
- 7.) Using the angle bracket holes as a guide, drill (11) 3/16" holes into the vehicle sheet metal. Be careful to not drill into any wiring or sensors.
- 8.) Attach the brackets to the vehicle using (11) provided pop rivets.

III.) Install O.E.M. trim:

- 9.) Install upper plastic trim on both sides of vehicle.
- 10.) Install (3) headrests.
- 11.) Confirm seatbelts function properly.

Your installation is now complete. If you have any questions or suggestions for adding additional instructions, please call **Customer Service at (800) 700-8769.**

Ship all brackets and hardware loose



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AC-CHV19-RWS-#scrm	2014 SILV REAR SCREEN	1
2	AC-CHV19-RWS-#bk1pemstd	Top Bracket	3
3	AC-CHV19-RWS-#bk2pemstd	Bracket 2	2
4	AC-CHV19-RWS-#bk3pemstd	Bracket 3	2
5	3-PAK-KP-THBF	Box 59"L x 7"W x 15"H	1
6	AC-CHV19-RWS-#hw	Window Screen Hardware, Ship to Customer	1

UNLESS OTHERWISE SPECIFIED:		DRAWN		NAME	DATE
DIMENSIONS ARE IN INCHES		EMC		EMC	10/23/20
TOLERANCES:		DESIGNED BY		TITLE:	
FRACTIONALS		ENG APPR.		Rear Window Screen	
ANGULAR: MACH±		MFG APPR.		SIZE DWG. NO.	
TWO PLACE DECIMAL ±0.03		Q.A.		B AC-CHV19-RWS	
THREE PLACE DECIMAL ±0.015		COMMENTS:		SCALE: 1:4	
MATERIAL		FINISH		SHEET 1 OF 1	
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